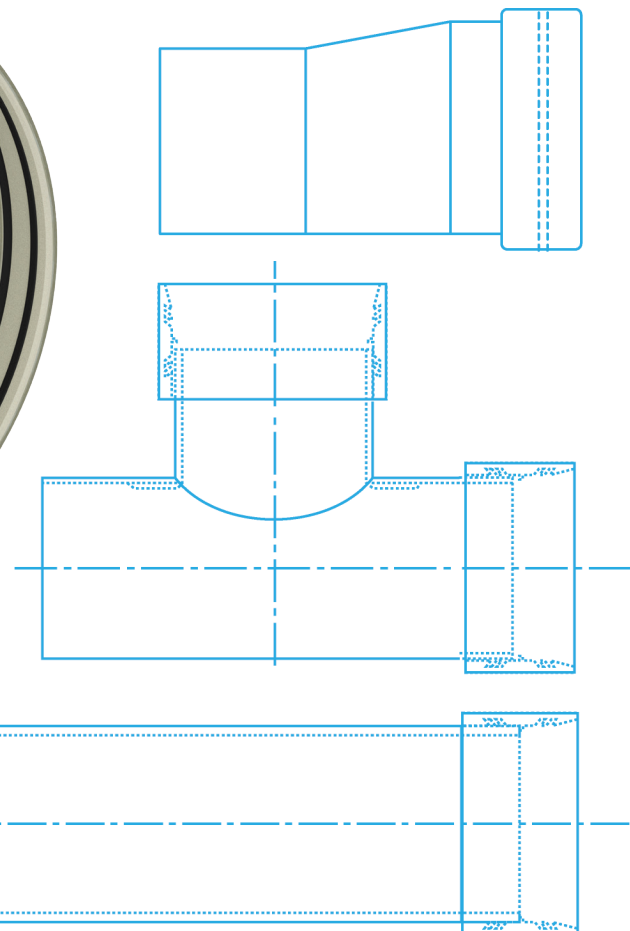
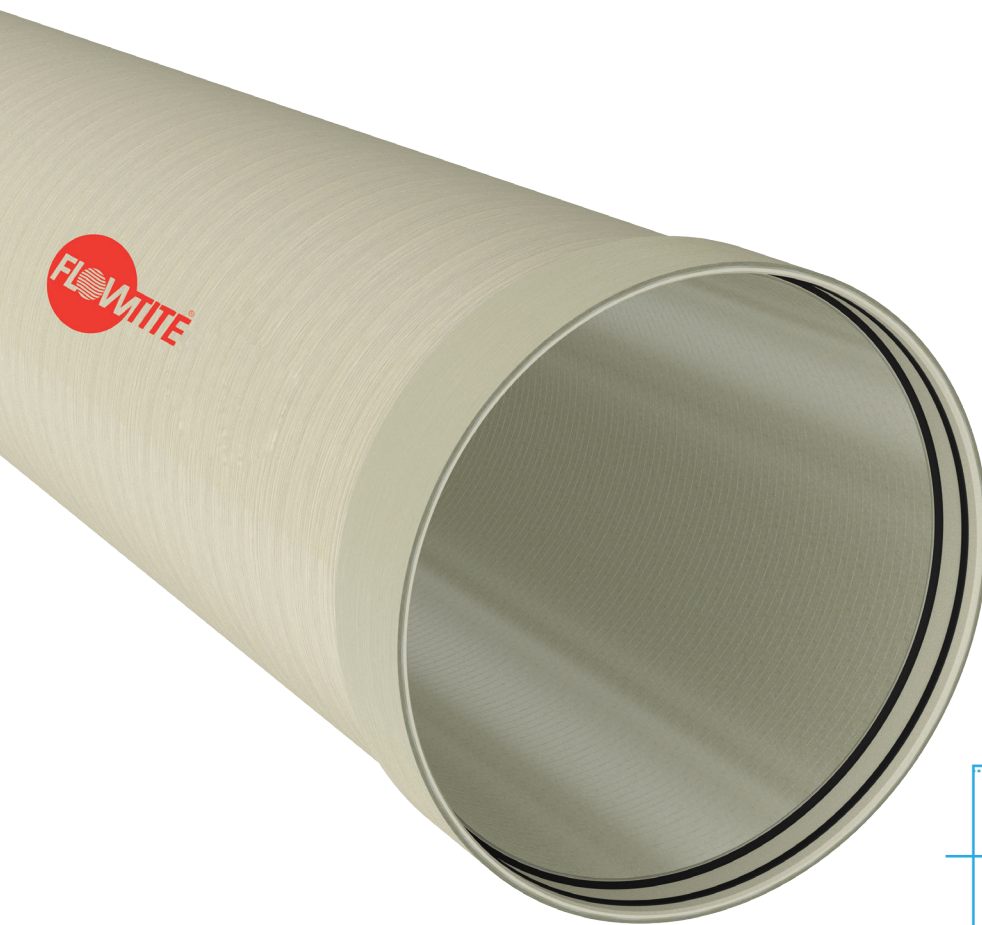




# Flowtite GRP non-pressure pipe systems

Technical product data





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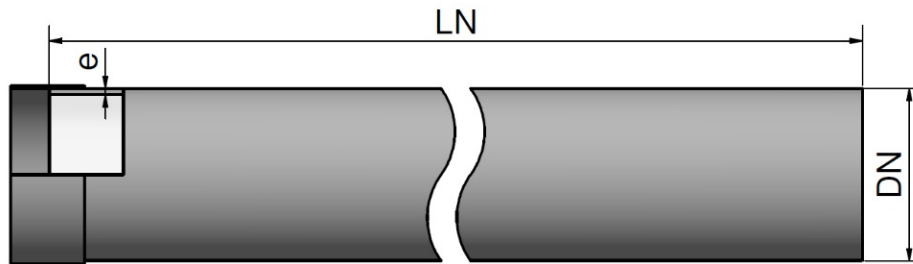
This version replaces all previous versions. For all current data and values please visit [www.amiblu.com](http://www.amiblu.com).

# Abbreviations

|          |                                              |
|----------|----------------------------------------------|
| $\alpha$ | Angle                                        |
| B1       | $d_e$ to product standard (EN 1796/EN 14364) |
| B2       | $d_e$ to GRP and casting standards           |
| B3       | $d_e$ to GRP and PVC standards               |
| B4       | $d_e$ to GRP and steel standards             |
| BE       | Branch eccentricity                          |
| BL       | Branch length / Bend length                  |
| BLL      | Branch laying length                         |
| BP       | Branch position                              |
| $d_e$    | External diameter                            |
| $d_{eB}$ | External diameter branch                     |
| $d_{eH}$ | External diameter header                     |
| $d_{eL}$ | External diameter large                      |
| $d_{eS}$ | External diameter small                      |

|        |                         |
|--------|-------------------------|
| DN     | Nominal diameter        |
| $DN_B$ | Nominal diameter branch |
| $DN_H$ | Nominal diameter header |
| $DN_L$ | Nominal diameter large  |
| $DN_S$ | Nominal diameter small  |
| DS     | Diameter series         |
| e      | Wall thickness          |
| HLL    | Header laying length    |
| LL     | Laying length           |
| LN     | Nominal length          |
| m      | Weight                  |
| PN     | Nominal pressure        |
| R      | Radius                  |
| SN     | Nominal stiffness       |

# Non-pressure Pipe



Portfolio as sold by Amiblu. For the full range of the Flowtite technology, visit [www.flowtite.com](http://www.flowtite.com).

| DN   | DS | d <sub>e</sub><br>[mm] | SN 2500     |           | SN 5000     |           | SN 10000    |           |
|------|----|------------------------|-------------|-----------|-------------|-----------|-------------|-----------|
|      |    |                        | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] |
| 200  | B2 | 220                    |             |           |             |           | 7           | 6         |
| 250  | B2 | 272                    |             |           |             |           | 10          | 6         |
| 300  | B2 | 324                    | 9           | 4         | 12          | 5         | 15          | 7         |
| 350  | B2 | 376                    | 13          | 5         | 16          | 6         | 20          | 8         |
| 400  | B2 | 427                    | 16          | 6         | 21          | 7         | 27          | 9         |
| 450  | B2 | 478                    | 21          | 6         | 26          | 8         | 33          | 10        |
| 500  | B2 | 530                    | 26          | 7         | 33          | 9         | 41          | 11        |
| 600  | B1 | 617                    | 35          | 8         | 44          | 10        | 53          | 12        |
| 700  | B1 | 719                    | 48          | 10        | 58          | 12        | 72          | 14        |
| 800  | B1 | 821                    | 61          | 11        | 74          | 13        | 94          | 16        |
| 900  | B1 | 923                    | 77          | 12        | 94          | 14        | 118         | 18        |
| 1000 | B1 | 1025                   | 92          | 13        | 118         | 16        | 145         | 20        |
| 1100 | B1 | 1127                   | 111         | 14        | 140         | 18        | 174         | 22        |
| 1200 | B1 | 1229                   | 135         | 16        | 168         | 19        | 206         | 24        |
| 1300 | B1 | 1331                   | 156         | 17        | 195         | 21        | 240         | 25        |
| 1400 | B1 | 1433                   | 181         | 18        | 226         | 22        | 279         | 27        |
| 1500 | B1 | 1535                   | 209         | 19        | 257         | 24        | 318         | 29        |
| 1600 | B1 | 1637                   | 235         | 20        | 290         | 25        | 360         | 31        |

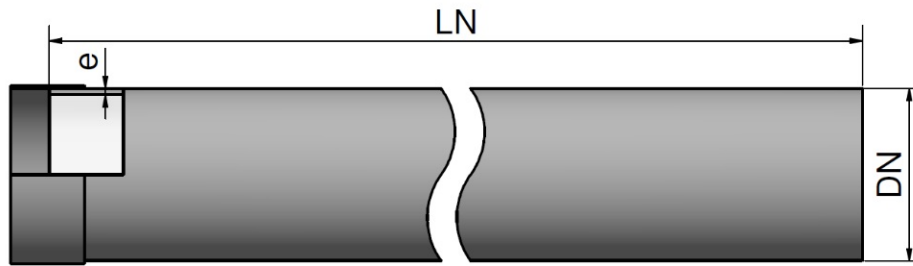
The standard pipe lengths are 3, 6, and 12 m (3 and 6 m for DN 200). Other lengths are available on request.

Other stiffness classes are available on request.

The table data above refers to the Flowtite Standard Sewer Pipe design.

The pipe design is tested for water jetting resistance according to DIN 19523. Please contact your representative for detailed information regarding requirements for water jetting.

# Non-pressure Pipe



Portfolio as sold by Amiblu. For the full range of the Flowtite technology, visit [www.flowtite.com](http://www.flowtite.com).

| DN   | DS | d <sub>e</sub><br>[mm] | SN 2500     |           | SN 5000     |           | SN 10000    |           |
|------|----|------------------------|-------------|-----------|-------------|-----------|-------------|-----------|
|      |    |                        | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] | m<br>[kg/m] | e<br>[mm] |
| 1700 | B1 | 1739                   | 266         | 21        | 329         | 27        | 408         | 33        |
| 1800 | B1 | 1841                   | 295         | 22        | 366         | 28        | 453         | 35        |
| 1900 | B1 | 1943                   | 328         | 24        | 408         | 30        | 503         | 37        |
| 2000 | B1 | 2045                   | 360         | 25        | 449         | 31        | 555         | 38        |
| 2100 | B1 | 2147                   | 399         | 26        | 496         | 33        | 610         | 40        |
| 2200 | B1 | 2249                   | 434         | 27        | 541         | 34        | 671         | 42        |
| 2300 | B1 | 2351                   | 473         | 28        | 592         | 35        | 732         | 44        |
| 2400 | B1 | 2453                   | 514         | 29        | 641         | 37        | 798         | 46        |

Flowtite pipes are available up to DN 4000. Please turn to your local sales representative for more information.

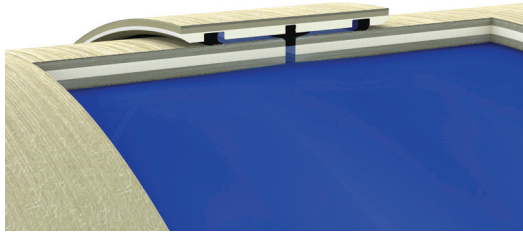
The standard pipe lengths are 3, 6, and 12 m (3 and 6 m for DN 200). Other lengths are available on request.

Other stiffness classes are available on request.

The table data above refers to the Flowtite Standard Sewer Pipe design.

The pipe design is tested for water jetting resistance according to DIN 19523. Please contact your representative for detailed information regarding requirements for water jetting.

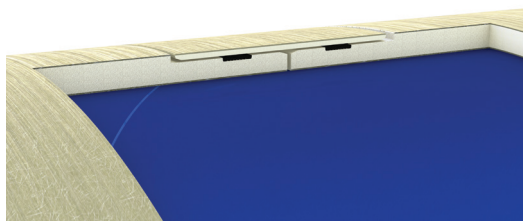
## Joins and Couplings



### Flowtite Non-pressure Coupling (FSC)

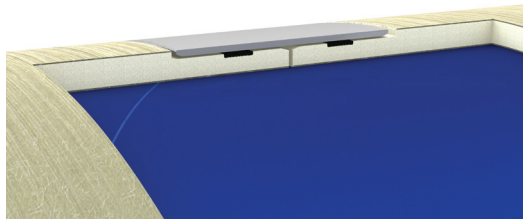
Diameter range (DN): 200 - 3000 mm  
Angular deflection\*: up to 3°

\* The degree of angular deflection depends on the pipe diameter. Please contact Amiblu for further information.



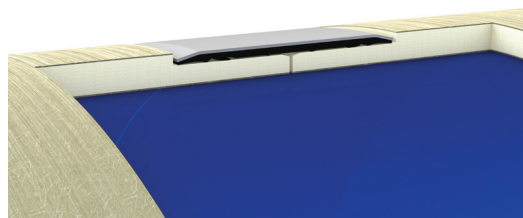
### GRP Sleeve

Diameter range (de): 272 - 3600 mm



### Stainless Steel Sleeve

Diameter range (de): 272 - 3600 mm



### Stainless Steel Sleeve With Integrated Rubber Seal

Diameter range (de): 272 - 2500 mm

## Field Joints for Pressure & Gravity Applications

Laminated field joints are available in uniaxial and biaxial designs. Amiblu provides the necessary instructions or skilled personnel for butt-wrap joining in pressure and non-pressure applications. Technologies developed by Amiblu provide faster and more cost-efficient installations.

## Masonry Couplings

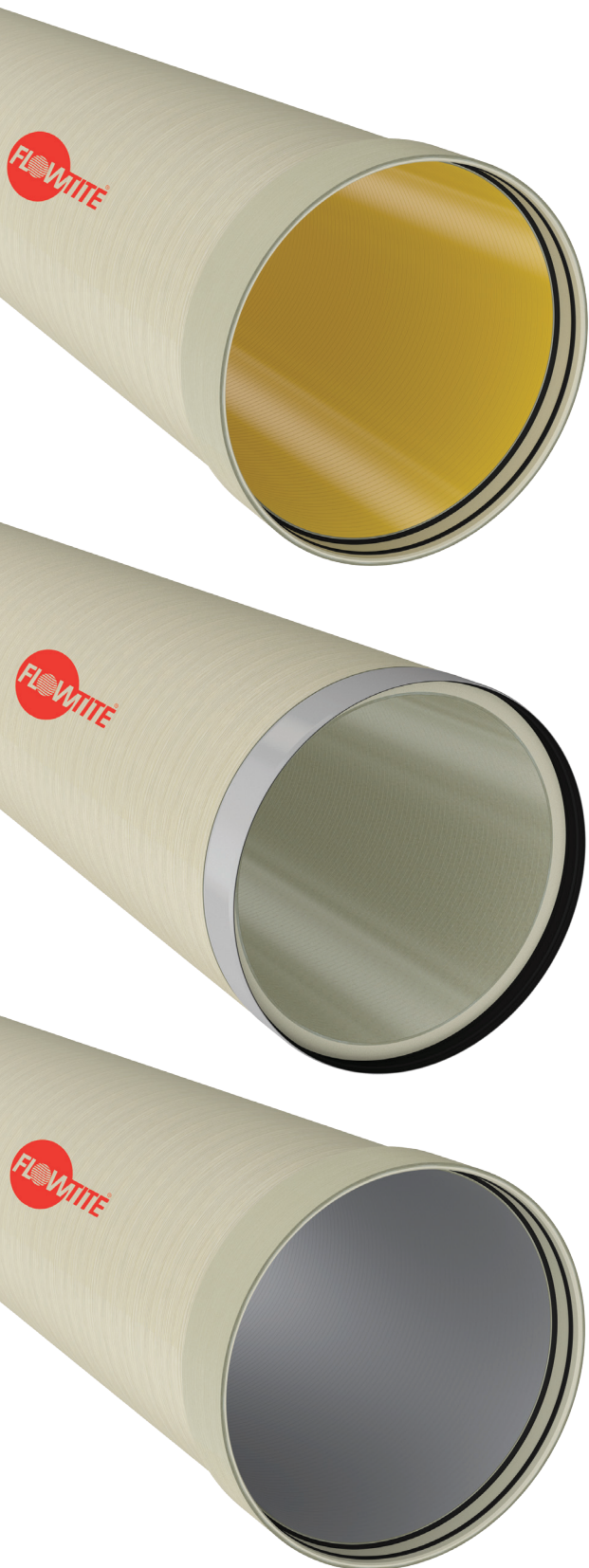
The masonry coupling is used for connecting pipes to concrete shafts and walls. Masonry couplings are sanded for improved stability in concrete shafts. Masonry couplings can be delivered with pipe ring, and optionally with sealing tape. Lengths can be selected as required in consideration of the pipe joint data.

## Mechanical Couplings

Amiblu pipes can be joined using mechanical steel couplings such as tangential bolt couplings or axial bolt couplings.

## Amiblu Flanges

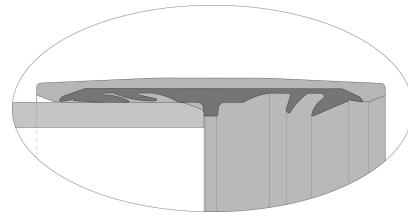
Amiblu manufactures and sells flanges in various designs and according to different standards and requirements. When connecting two GRP flanges, the standard bolt pattern to which flanges are manufactured is EN 1092. Other bolting dimension systems such as according to AWWA, ANSI, DIN, and JIS can be supplied.



Amiblu offers a broad portfolio of filament wound Flowtite GRP pipe systems for various applications and installation methods, e.g. jacking pipes, relining pipes, special pipes with highly durable inner liner, and many more. For the complete range of offered products, please visit [www.amiblu.com](http://www.amiblu.com).



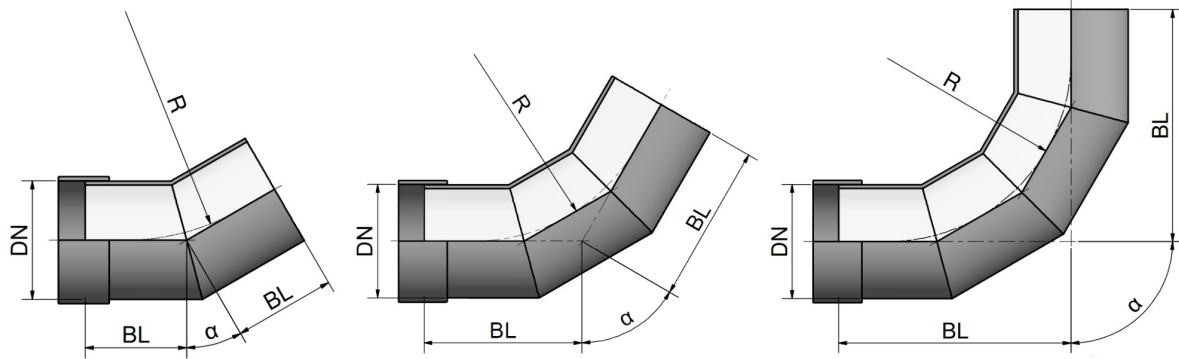
# Flowtite Non-pressure Coupling (FSC)



| DN   | De [mm] | LC [mm] | DEC min [mm] |
|------|---------|---------|--------------|
| 300  | 324     | 240     | 356          |
| 350  | 376     | 240     | 408          |
| 400  | 427     | 240     | 459          |
| 450  | 478     | 240     | 510          |
| 500  | 530     | 240     | 562          |
| 600  | 617     | 240     | 649          |
| 700  | 719     | 240     | 752          |
| 800  | 821     | 240     | 855          |
| 900  | 923     | 240     | 958          |
| 1000 | 1025    | 240     | 1061         |
| 1100 | 1127    | 240     | 1163         |
| 1200 | 1229    | 240     | 1266         |

| DN   | De [mm] | LC [mm] | DEC min [mm] |
|------|---------|---------|--------------|
| 1300 | 1331    | 270     | 1381         |
| 1400 | 1433    | 270     | 1484         |
| 1500 | 1535    | 270     | 1586         |
| 1600 | 1637    | 270     | 1689         |
| 1700 | 1739    | 270     | 1791         |
| 1800 | 1841    | 270     | 1893         |
| 1900 | 1943    | 270     | 1996         |
| 2000 | 2045    | 270     | 2098         |
| 2100 | 2147    | 270     | 2201         |
| 2200 | 2249    | 270     | 2303         |
| 2300 | 2351    | 270     | 2405         |
| 2400 | 2453    | 270     | 2508         |

# Segmented Elbow PN 1



| Angle $\alpha^*$ : |               | 11.25°    |            | 15°       |            | 22.5°     |            | 30°       |            | 45°       |            | 60°       |            | 90°       |            |
|--------------------|---------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|
| Segments:          |               | 2         |            | 2         |            | 2         |            | 2         |            | 3         |            | 3         |            | 4         |            |
| DN                 | $d_e$<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] |
| 200                | 220           | 300       | 250        | 300       | 250        | 300       | 250        | 300       | 250        | 300       | 300        | 300       | 350        | 300       | 500        |
| 250                | 272           | 375       | 250        | 375       | 250        | 375       | 250        | 375       | 250        | 375       | 350        | 375       | 400        | 375       | 550        |
| 300                | 324           | 450       | 300        | 450       | 300        | 450       | 300        | 450       | 300        | 450       | 400        | 450       | 450        | 450       | 650        |
| 350                | 376           | 525       | 300        | 525       | 300        | 525       | 300        | 525       | 300        | 525       | 400        | 525       | 500        | 525       | 700        |
| 400                | 427           | 600       | 350        | 600       | 350        | 600       | 350        | 600       | 350        | 600       | 450        | 600       | 500        | 600       | 750        |
| 450                | 478           | 675       | 350        | 675       | 350        | 675       | 350        | 675       | 350        | 675       | 450        | 675       | 550        | 675       | 850        |
| 500                | 530           | 750       | 350        | 750       | 350        | 750       | 350        | 750       | 350        | 750       | 500        | 750       | 600        | 750       | 900        |
| 600                | 617           | 900       | 350        | 900       | 350        | 900       | 350        | 900       | 350        | 900       | 550        | 900       | 650        | 900       | 1000       |
| 700                | 719           | 1050      | 400        | 1050      | 400        | 1050      | 400        | 1050      | 400        | 1050      | 600        | 1050      | 700        | 1050      | 1150       |
| 800                | 821           | 1200      | 400        | 1200      | 400        | 1200      | 400        | 1200      | 400        | 1200      | 650        | 1200      | 800        | 1200      | 1300       |
| 900                | 923           | 1350      | 450        | 1350      | 450        | 1350      | 450        | 1350      | 450        | 1350      | 700        | 1350      | 850        | 1350      | 1400       |
| 1000               | 1025          | 1500      | 450        | 1500      | 450        | 1500      | 450        | 1500      | 450        | 1500      | 750        | 1500      | 900        | 1500      | 1550       |
| 1100               | 1127          | 1650      | 450        | 1650      | 450        | 1650      | 450        | 1650      | 450        | 1650      | 750        | 1650      | 950        | 1650      | 1650       |
| 1200               | 1229          | 1800      | 450        | 1800      | 450        | 1800      | 450        | 1800      | 450        | 1800      | 800        | 1800      | 1050       | 1800      | 1800       |
| 1300               | 1331          | 1950      | 500        | 1950      | 500        | 1950      | 500        | 1950      | 500        | 1950      | 900        | 1950      | 1100       | 1950      | 1950       |
| 1400               | 1433          | 2100      | 500        | 2100      | 500        | 2100      | 500        | 2100      | 500        | 2100      | 950        | 2100      | 1150       | 2100      | 2050       |
| 1500               | 1535          | 2250      | 550        | 2250      | 550        | 2250      | 550        | 2250      | 550        | 2250      | 1000       | 2250      | 1250       | 2250      | 2200       |
| 1600               | 1637          | 2400      | 550        | 2400      | 550        | 2400      | 550        | 2400      | 550        | 2400      | 1050       | 2400      | 1300       | 2400      | 2350       |
| 1700               | 1739          | 2550      | 600        | 2550      | 600        | 2550      | 600        | 2550      | 600        | 2550      | 1100       | 2550      | 1400       | 2550      | 2500       |
| 1800               | 1841          | 2700      | 600        | 2700      | 600        | 2700      | 600        | 2700      | 600        | 2700      | 1150       | 2700      | 1450       | 2700      | 2600       |

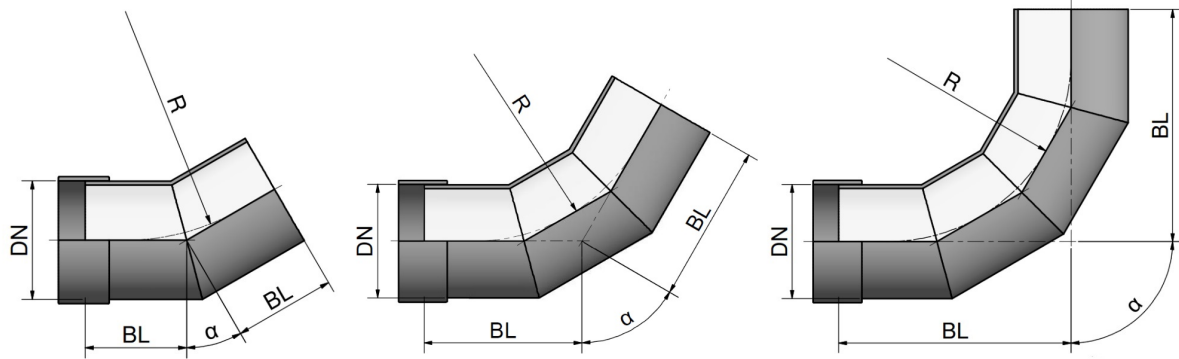
\* For intermediate sizes, the data of the respective next higher standard class apply.

Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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# Segmented Elbow PN 1



| Angle $\alpha^*$ : |               | 11.25°    |            | 15°       |            | 22.5°     |            | 30°       |            | 45°       |            | 60°       |            | 90°       |            |
|--------------------|---------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|
| Segments:          |               | 2         |            | 2         |            | 2         |            | 2         |            | 3         |            | 3         |            | 4         |            |
| DN                 | $d_e$<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] | R<br>[mm] | BL<br>[mm] |
| 1900               | 1943          | 2850      | 650        | 2850      | 650        | 2850      | 650        | 2850      | 650        | 2850      | 1200       | 2850      | 1550       | 2850      | 2750       |
| 2000               | 2045          | 3000      | 650        | 3000      | 650        | 3000      | 650        | 3000      | 650        | 3000      | 1200       | 3000      | 1600       | 3000      | 2850       |
| 2100               | 2147          | 3150      | 650        | 3150      | 650        | 3150      | 650        | 3150      | 650        | 3150      | 1250       | 3150      | 1650       | 3150      | 2950       |
| 2200               | 2249          | 3300      | 700        | 3300      | 700        | 3300      | 700        | 3300      | 700        | 3300      | 1300       | 3300      | 1700       | 3300      | 3100       |
| 2300               | 2351          | 3450      | 700        | 3450      | 700        | 3450      | 700        | 3450      | 700        | 3450      | 1350       | 3450      | 1750       | 3450      | 3200       |
| 2400               | 2453          | 3600      | 700        | 3600      | 700        | 3600      | 700        | 3600      | 700        | 3600      | 1400       | 3600      | 1800       | 3600      | 3350       |
| 2500               | 2555          | 3750      | 750        | 3750      | 750        | 3750      | 750        | 3750      | 750        | 3750      | 1450       | 3750      | 1900       | 3750      | 3450       |
| 2600               | 2657          | 3900      | 750        | 3900      | 750        | 3900      | 750        | 3900      | 750        | 3900      | 1500       | 3900      | 2000       | 3900      | 3650       |
| 2700               | 2759          | 4050      | 800        | 4050      | 800        | 4050      | 800        | 4050      | 800        | 4050      | 1550       | 4050      | 2050       | 4050      | 3750       |
| 2800               | 2861          | 4200      | 800        | 4200      | 800        | 4200      | 800        | 4200      | 800        | 4200      | 1600       | 4200      | 2100       | 4200      | 3900       |
| 2900               | 2963          | 4350      | 800        | 4350      | 800        | 4350      | 800        | 4350      | 800        | 4350      | 1650       | 4350      | 2150       | 4350      | 4000       |
| 3000               | 3065          | 4500      | 850        | 4500      | 850        | 4500      | 850        | 4500      | 850        | 4500      | 1700       | 4500      | 2250       | 4500      | 4150       |
| 3100               | 3167          | 4650      | 850        | 4650      | 850        | 4650      | 850        | 4650      | 850        | 4650      | 1750       | 4650      | 2300       | 4650      | 4300       |
| 3200               | 3269          | 4800      | 900        | 4800      | 900        | 4800      | 900        | 4800      | 900        | 4800      | 1800       | 4800      | 2350       | 4800      | 4400       |

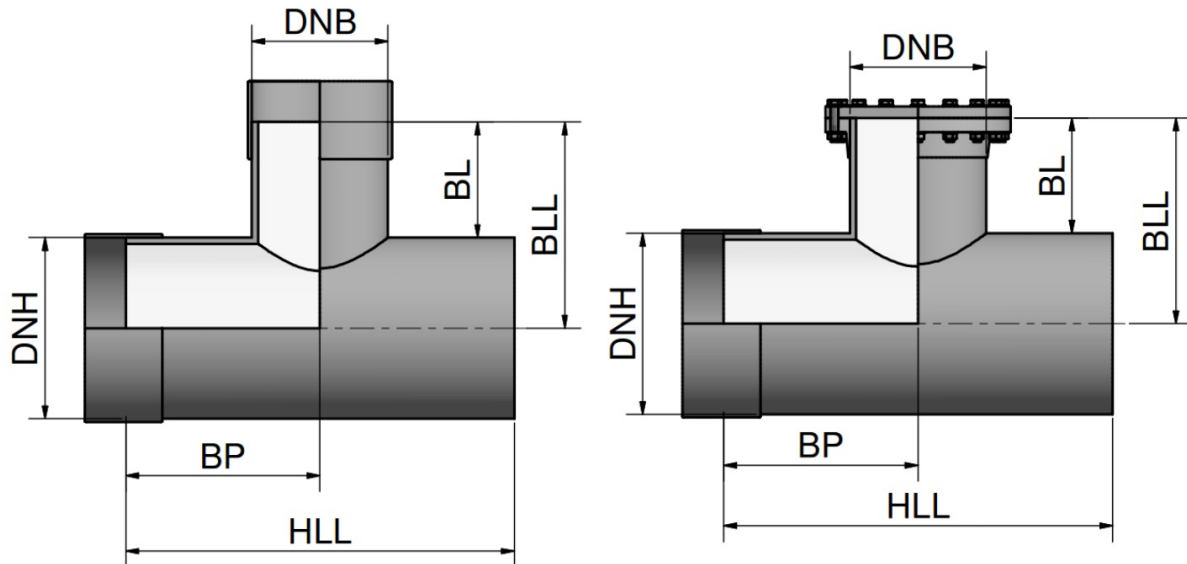
\* For intermediate sizes, the data of the respective next higher standard class apply.

Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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# T-Piece Concentric PN 1



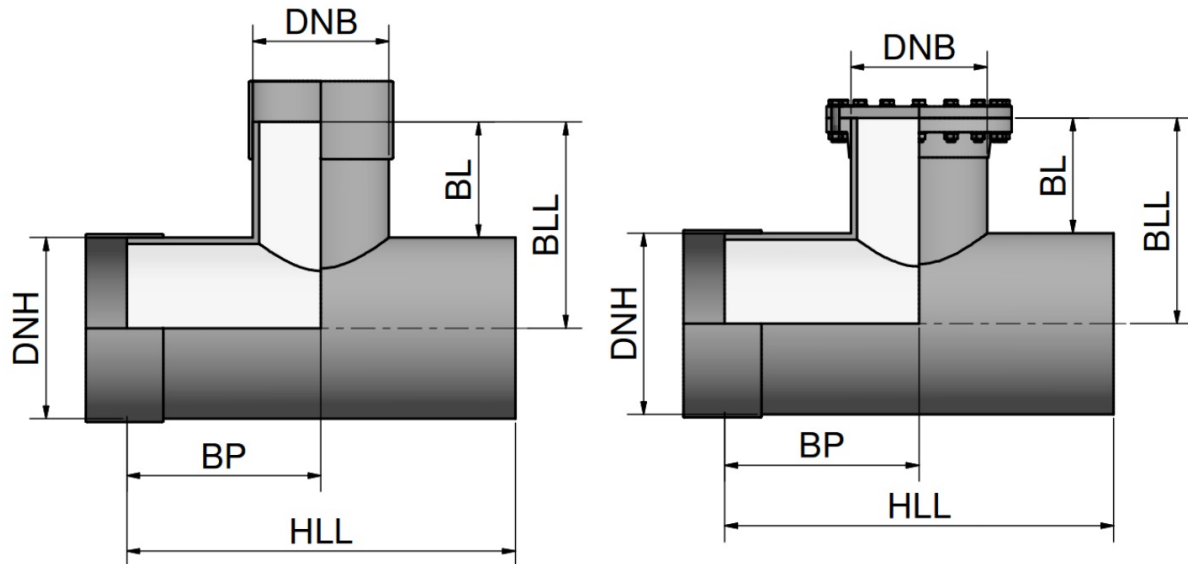
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 200             | 220                     | 200             | 220                     | 650         | 240        | 350         | 325        |
| 250             | 272                     | 200             | 220                     | 650         | 214        | 350         | 325        |
|                 |                         | 250             | 272                     | 700         | 214        | 350         | 350        |
| 300             | 324                     | 200             | 220                     | 750         | 237        | 400         | 375        |
|                 |                         | 250             | 272                     | 800         | 237        | 400         | 400        |
|                 |                         | 300             | 324                     | 850         | 287        | 450         | 425        |
| 350             | 376                     | 200             | 220                     | 750         | 211        | 400         | 375        |
|                 |                         | 250             | 272                     | 800         | 211        | 400         | 400        |
|                 |                         | 300             | 324                     | 850         | 261        | 450         | 425        |
|                 |                         | 350             | 376                     | 900         | 261        | 450         | 450        |
| 400             | 427                     | 200             | 220                     | 750         | 236        | 450         | 375        |
|                 |                         | 250             | 272                     | 800         | 236        | 450         | 400        |
|                 |                         | 300             | 324                     | 850         | 286        | 500         | 425        |
|                 |                         | 350             | 376                     | 900         | 286        | 500         | 450        |
|                 |                         | 400             | 427                     | 950         | 286        | 500         | 475        |

Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).  
 Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 450             | 478                     | 200             | 220                     | 750         | 210        | 450         | 375        |
|                 |                         | 300             | 324                     | 850         | 260        | 500         | 425        |
|                 |                         | 350             | 376                     | 900         | 260        | 500         | 450        |
|                 |                         | 400             | 427                     | 950         | 260        | 500         | 475        |
|                 |                         | 450             | 478                     | 1000        | 260        | 500         | 500        |
| 500             | 530                     | 200             | 220                     | 750         | 234        | 500         | 375        |
|                 |                         | 300             | 324                     | 850         | 284        | 550         | 425        |
|                 |                         | 400             | 427                     | 950         | 284        | 550         | 475        |
|                 |                         | 450             | 478                     | 1000        | 284        | 550         | 500        |
|                 |                         | 500             | 530                     | 1050        | 284        | 550         | 525        |
| 600             | 617                     | 200             | 220                     | 750         | 241        | 550         | 375        |
|                 |                         | 300             | 324                     | 900         | 291        | 600         | 450        |
|                 |                         | 400             | 427                     | 1000        | 291        | 600         | 500        |
|                 |                         | 450             | 478                     | 1050        | 291        | 600         | 525        |
|                 |                         | 600             | 617                     | 1150        | 291        | 600         | 575        |
| 700             | 719                     | 200             | 220                     | 750         | 240        | 600         | 375        |
|                 |                         | 350             | 376                     | 950         | 290        | 650         | 475        |
|                 |                         | 450             | 478                     | 1050        | 290        | 650         | 525        |
|                 |                         | 500             | 530                     | 1100        | 290        | 650         | 550        |
|                 |                         | 700             | 719                     | 1300        | 290        | 650         | 650        |

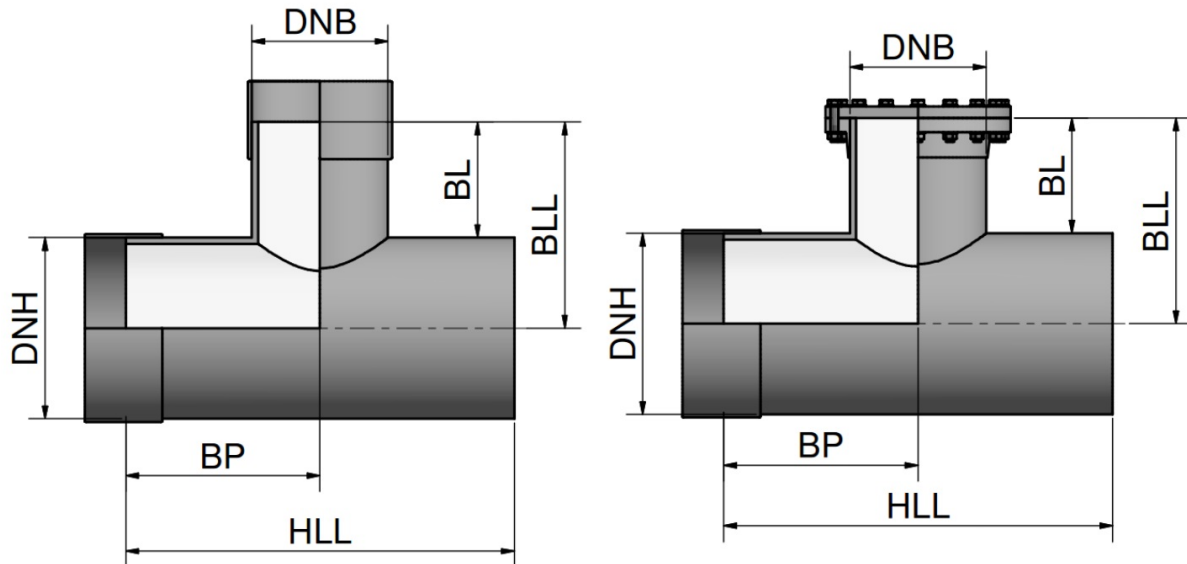
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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 800             | 821                     | 200             | 220                     | 750         | 239        | 650         | 375        |
|                 |                         | 350             | 376                     | 950         | 289        | 700         | 475        |
|                 |                         | 450             | 478                     | 1050        | 289        | 700         | 525        |
|                 |                         | 600             | 617                     | 1150        | 289        | 700         | 575        |
|                 |                         | 800             | 821                     | 1400        | 289        | 700         | 700        |
| 900             | 923                     | 200             | 220                     | 750         | 238        | 700         | 375        |
|                 |                         | 350             | 376                     | 950         | 288        | 750         | 475        |
|                 |                         | 500             | 530                     | 1100        | 288        | 750         | 550        |
|                 |                         | 700             | 719                     | 1300        | 288        | 750         | 650        |
|                 |                         | 900             | 923                     | 1500        | 288        | 750         | 750        |
| 1000            | 1025                    | 200             | 220                     | 750         | 237        | 750         | 375        |
|                 |                         | 350             | 376                     | 950         | 287        | 800         | 475        |
|                 |                         | 500             | 530                     | 1100        | 287        | 800         | 550        |
|                 |                         | 700             | 719                     | 1300        | 287        | 800         | 650        |
|                 |                         | 1000            | 1025                    | 1600        | 287        | 800         | 800        |
| 1100            | 1127                    | 200             | 220                     | 750         | 236        | 800         | 375        |
|                 |                         | 400             | 427                     | 1000        | 286        | 850         | 500        |
|                 |                         | 600             | 617                     | 1150        | 286        | 850         | 575        |
|                 |                         | 800             | 821                     | 1400        | 286        | 850         | 700        |
|                 |                         | 1100            | 1127                    | 1750        | 336        | 900         | 875        |

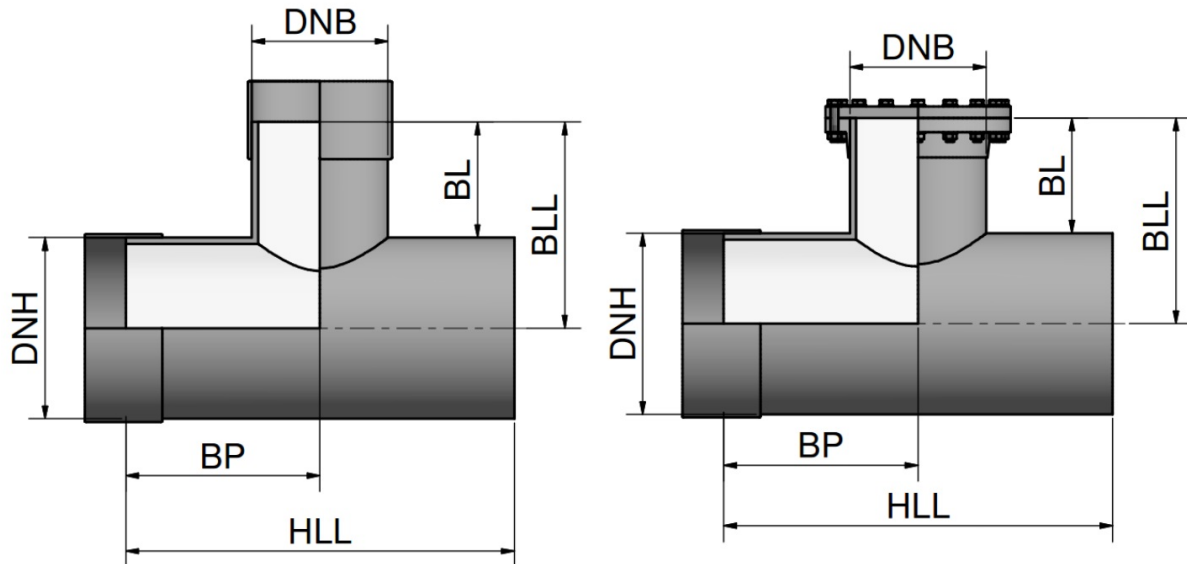
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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 1200            | 1229                    | 200             | 220                     | 750         | 235        | 850         | 375        |
|                 |                         | 400             | 427                     | 1000        | 285        | 900         | 500        |
|                 |                         | 600             | 617                     | 1150        | 285        | 900         | 575        |
|                 |                         | 900             | 923                     | 1500        | 285        | 900         | 750        |
|                 |                         | 1200            | 1229                    | 1850        | 335        | 950         | 925        |
| 1300            | 1331                    | 200             | 220                     | 750         | 234        | 900         | 375        |
|                 |                         | 400             | 427                     | 1000        | 284        | 950         | 500        |
|                 |                         | 700             | 719                     | 1300        | 284        | 950         | 650        |
|                 |                         | 1000            | 1025                    | 1600        | 284        | 950         | 800        |
|                 |                         | 1300            | 1331                    | 1950        | 334        | 1000        | 975        |
| 1400            | 1433                    | 200             | 220                     | 750         | 233        | 950         | 375        |
|                 |                         | 400             | 427                     | 1000        | 283        | 1000        | 500        |
|                 |                         | 700             | 719                     | 1300        | 283        | 1000        | 650        |
|                 |                         | 1000            | 1025                    | 1600        | 283        | 1000        | 800        |
|                 |                         | 1400            | 1433                    | 2050        | 333        | 1050        | 1025       |
| 1500            | 1535                    | 200             | 220                     | 800         | 232        | 1000        | 400        |
|                 |                         | 450             | 478                     | 1050        | 282        | 1050        | 525        |
|                 |                         | 800             | 821                     | 1450        | 282        | 1050        | 725        |
|                 |                         | 1100            | 1127                    | 1750        | 332        | 1100        | 875        |
|                 |                         | 1500            | 1535                    | 2200        | 332        | 1100        | 1100       |

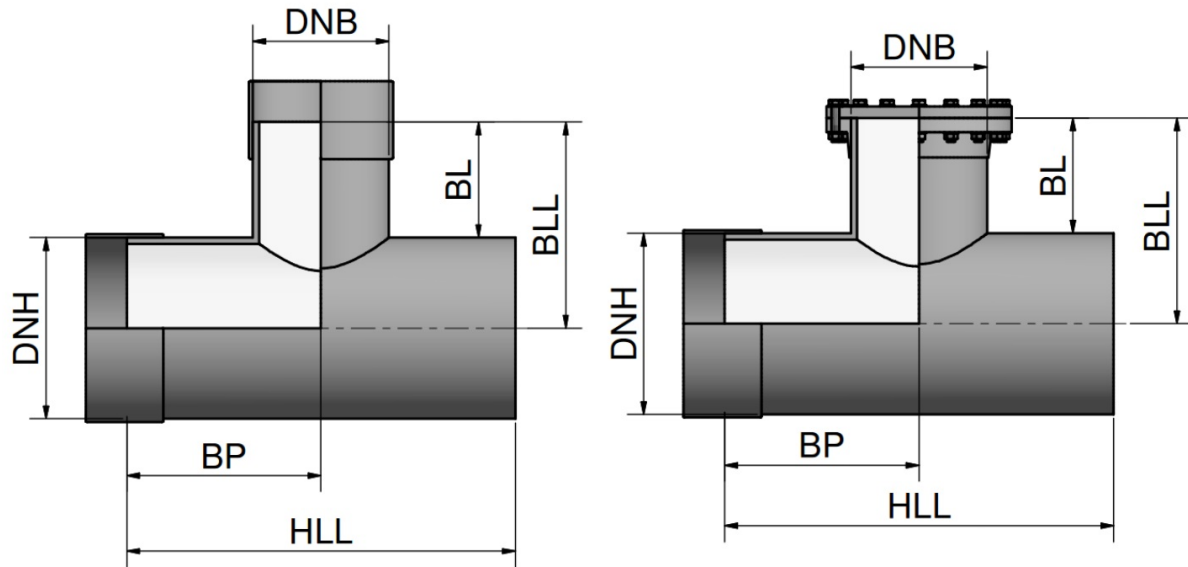
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# T-Piece Concentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 1600            | 1637                    | 200             | 220                     | 800         | 231        | 1050        | 400        |
|                 |                         | 450             | 478                     | 1050        | 281        | 1100        | 525        |
|                 |                         | 800             | 821                     | 1450        | 281        | 1100        | 725        |
|                 |                         | 1200            | 1229                    | 1850        | 331        | 1150        | 925        |
|                 |                         | 1600            | 1637                    | 2300        | 331        | 1150        | 1150       |
| 1700            | 1739                    | 200             | 220                     | 800         | 230        | 1100        | 400        |
|                 |                         | 450             | 478                     | 1050        | 280        | 1150        | 525        |
|                 |                         | 900             | 923                     | 1550        | 280        | 1150        | 775        |
|                 |                         | 1300            | 1331                    | 2000        | 330        | 1200        | 1000       |
|                 |                         | 1700            | 1739                    | 2400        | 330        | 1200        | 1200       |
| 1800            | 1841                    | 200             | 220                     | 800         | 229        | 1150        | 400        |
|                 |                         | 450             | 478                     | 1050        | 279        | 1200        | 525        |
|                 |                         | 900             | 923                     | 1550        | 279        | 1200        | 775        |
|                 |                         | 1300            | 1331                    | 2000        | 329        | 1250        | 1000       |
|                 |                         | 1800            | 1841                    | 2550        | 379        | 1300        | 1275       |
| 1900            | 1943                    | 200             | 220                     | 800         | 228        | 1200        | 400        |
|                 |                         | 500             | 530                     | 1150        | 278        | 1250        | 575        |
|                 |                         | 1000            | 1025                    | 1650        | 278        | 1250        | 825        |
|                 |                         | 1400            | 1433                    | 2100        | 328        | 1300        | 1050       |
|                 |                         | 1900            | 1943                    | 2650        | 378        | 1350        | 1325       |

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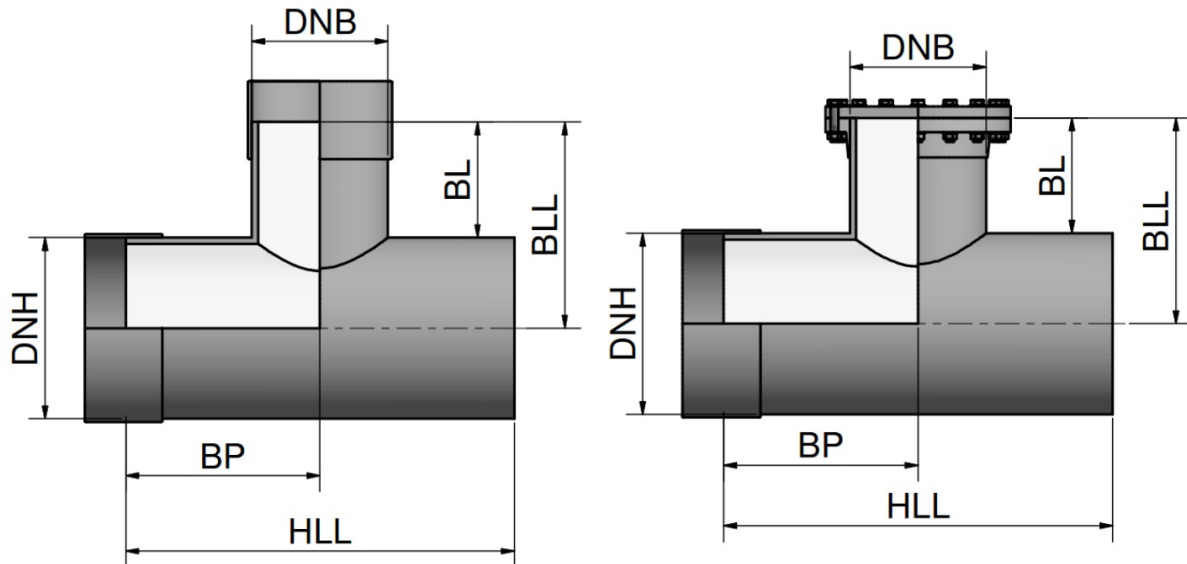
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| DN <sub>H</sub> | d <sub>eH</sub> [mm] | DN <sub>B</sub> | d <sub>eB</sub> [mm] | HLL [mm] | BL [mm] | BLL [mm] | BP [mm] |
|-----------------|----------------------|-----------------|----------------------|----------|---------|----------|---------|
| 2000            | 2045                 | 200             | 220                  | 800      | 227     | 1250     | 400     |
|                 |                      | 500             | 530                  | 1150     | 277     | 1300     | 575     |
|                 |                      | 1000            | 1025                 | 1650     | 277     | 1300     | 825     |
|                 |                      | 1500            | 1535                 | 2200     | 327     | 1350     | 1100    |
|                 |                      | 2000            | 2045                 | 2750     | 377     | 1400     | 1375    |
| 2100            | 2147                 | 200             | 220                  | 800      | 226     | 1300     | 400     |
|                 |                      | 500             | 530                  | 1150     | 276     | 1350     | 575     |
|                 |                      | 1100            | 1127                 | 1750     | 326     | 1400     | 875     |
|                 |                      | 1600            | 1637                 | 2300     | 376     | 1450     | 1150    |
|                 |                      | 2100            | 2147                 | 2900     | 376     | 1450     | 1450    |
| 2200            | 2249                 | 200             | 220                  | 800      | 225     | 1350     | 400     |
|                 |                      | 500             | 530                  | 1150     | 275     | 1400     | 575     |
|                 |                      | 1100            | 1127                 | 1750     | 325     | 1450     | 875     |
|                 |                      | 1600            | 1637                 | 2300     | 375     | 1500     | 1150    |
|                 |                      | 2200            | 2249                 | 3000     | 375     | 1500     | 1500    |
| 2300            | 2351                 | 200             | 220                  | 800      | 224     | 1400     | 400     |
|                 |                      | 600             | 617                  | 1200     | 274     | 1450     | 600     |
|                 |                      | 1200            | 1229                 | 1850     | 324     | 1500     | 925     |
|                 |                      | 1700            | 1739                 | 2400     | 374     | 1550     | 1200    |
|                 |                      | 2300            | 2351                 | 3100     | 374     | 1550     | 1550    |

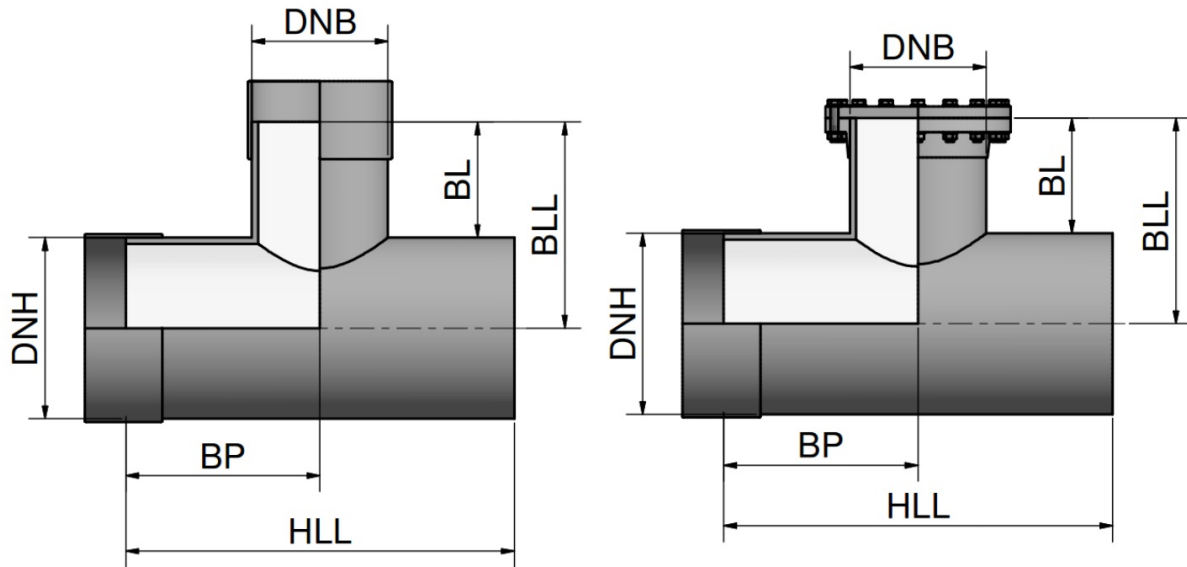
Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

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| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 2400            | 2453                    | 200             | 220                     | 800         | 223        | 1450        | 400        |
|                 |                         | 600             | 617                     | 1200        | 273        | 1500        | 600        |
|                 |                         | 1200            | 1229                    | 1850        | 323        | 1550        | 925        |
|                 |                         | 1800            | 1841                    | 2550        | 373        | 1600        | 1275       |
|                 |                         | 2400            | 2453                    | 3200        | 373        | 1600        | 1600       |
| 2500            | 2555                    | 200             | 220                     | 800         | 222        | 1500        | 400        |
|                 |                         | 600             | 617                     | 1200        | 272        | 1550        | 600        |
|                 |                         | 1300            | 1331                    | 2000        | 322        | 1600        | 1000       |
|                 |                         | 1900            | 1943                    | 2650        | 372        | 1650        | 1325       |
|                 |                         | 2500            | 2555                    | 3300        | 372        | 1650        | 1650       |
| 2600            | 2657                    | 200             | 220                     | 850         | 221        | 1550        | 425        |
|                 |                         | 600             | 617                     | 1250        | 271        | 1600        | 625        |
|                 |                         | 1300            | 1331                    | 2000        | 321        | 1650        | 1000       |
|                 |                         | 1900            | 1943                    | 2700        | 371        | 1700        | 1350       |
|                 |                         | 2600            | 2657                    | 3450        | 421        | 1750        | 1725       |
| 2700            | 2759                    | 200             | 220                     | 850         | 220        | 1600        | 425        |
|                 |                         | 700             | 719                     | 1350        | 320        | 1700        | 675        |
|                 |                         | 1400            | 1433                    | 2150        | 320        | 1700        | 1075       |
|                 |                         | 2000            | 2045                    | 2800        | 370        | 1750        | 1400       |
|                 |                         | 2700            | 2759                    | 3550        | 420        | 1800        | 1775       |

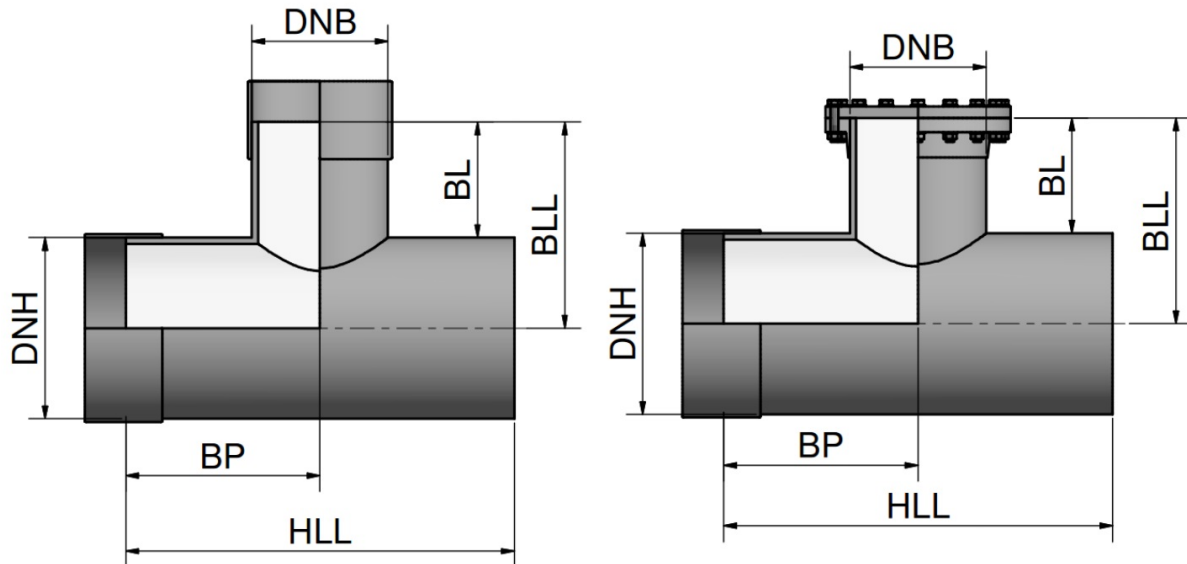
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| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 2800            | 2861                    | 200             | 220                     | 850         | 219        | 1650        | 425        |
|                 |                         | 700             | 719                     | 1350        | 319        | 1750        | 675        |
|                 |                         | 1400            | 1433                    | 2150        | 319        | 1750        | 1075       |
|                 |                         | 2100            | 2147                    | 2900        | 369        | 1800        | 1450       |
|                 |                         | 2800            | 2861                    | 3700        | 419        | 1850        | 1850       |
| 2900            | 2963                    | 200             | 220                     | 850         | 218        | 1700        | 425        |
|                 |                         | 700             | 719                     | 1350        | 318        | 1800        | 675        |
|                 |                         | 1500            | 1535                    | 2250        | 368        | 1850        | 1125       |
|                 |                         | 2200            | 2249                    | 3000        | 368        | 1850        | 1500       |
|                 |                         | 2900            | 2963                    | 3800        | 418        | 1900        | 1900       |
| 3000            | 3065                    | 200             | 220                     | 850         | 217        | 1750        | 425        |
|                 |                         | 700             | 719                     | 1350        | 317        | 1850        | 675        |
|                 |                         | 1500            | 1535                    | 2250        | 367        | 1900        | 1125       |
|                 |                         | 2200            | 2249                    | 3000        | 367        | 1900        | 1500       |
|                 |                         | 3000            | 3065                    | 3900        | 417        | 1950        | 1950       |
| 3100            | 3167                    | 200             | 220                     | 850         | 216        | 1800        | 425        |
|                 |                         | 800             | 821                     | 1450        | 316        | 1900        | 725        |
|                 |                         | 1600            | 1637                    | 2350        | 366        | 1950        | 1175       |
|                 |                         | 2300            | 2351                    | 3100        | 366        | 1950        | 1550       |
|                 |                         | 3100            | 3167                    | 4050        | 466        | 2050        | 2025       |

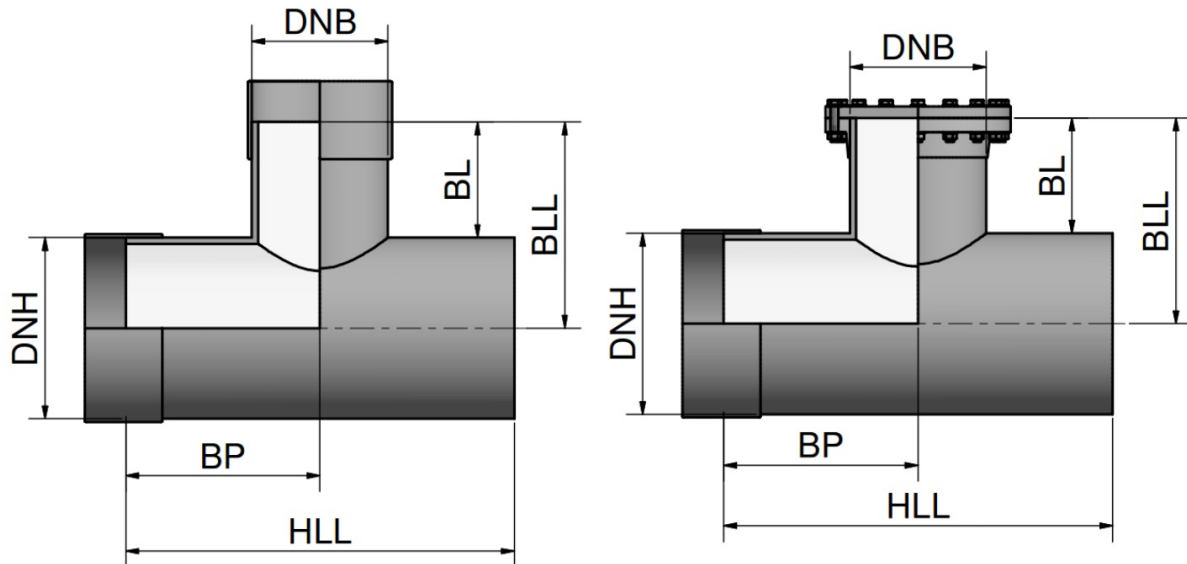
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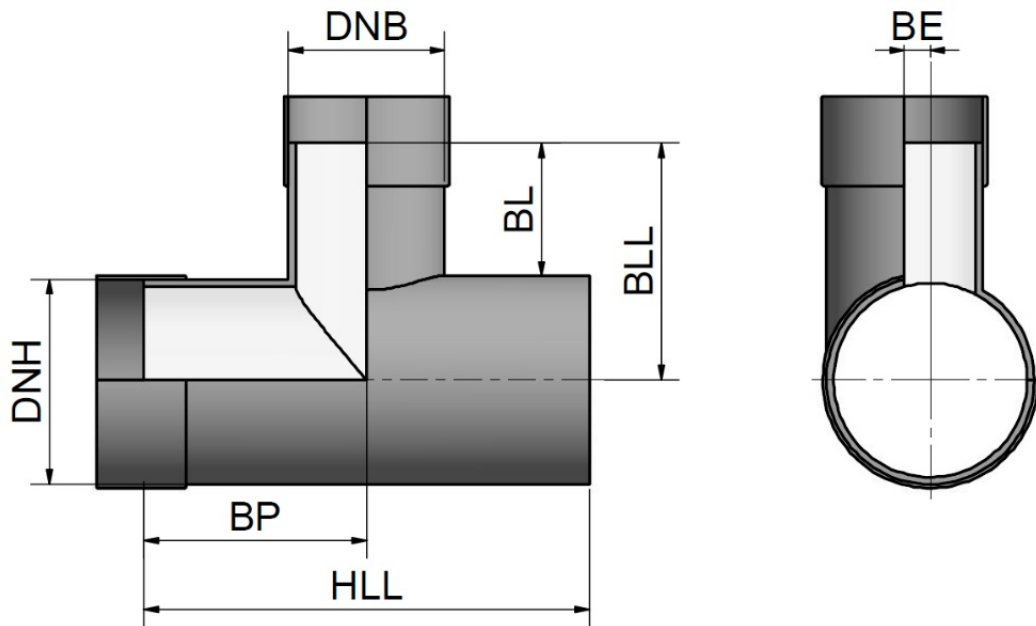
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|
| 3200            | 3269                    | 200             | 220                     | 850         | 215        | 1850        | 425        |
|                 |                         | 800             | 821                     | 1450        | 315        | 1950        | 725        |
|                 |                         | 1600            | 1637                    | 2350        | 365        | 2000        | 1175       |
|                 |                         | 2400            | 2453                    | 3250        | 415        | 2050        | 1625       |
|                 |                         | 3200            | 3269                    | 4150        | 465        | 2100        | 2075       |

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| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 250             | 272                     | 200             | 220                     | 650         | 214        | 350         | 325        | 26         |
| 300             | 324                     | 200             | 220                     | 750         | 238        | 400         | 375        | 52         |
|                 |                         | 250             | 272                     | 800         | 238        | 400         | 400        | 26         |
| 350             | 376                     | 200             | 220                     | 750         | 212        | 400         | 375        | 78         |
|                 |                         | 250             | 272                     | 800         | 212        | 400         | 400        | 52         |
|                 |                         | 300             | 324                     | 850         | 262        | 450         | 425        | 26         |
| 400             | 427                     | 200             | 220                     | 750         | 236        | 450         | 375        | 104        |
|                 |                         | 250             | 272                     | 800         | 236        | 450         | 400        | 78         |
|                 |                         | 300             | 324                     | 850         | 286        | 500         | 425        | 51         |
|                 |                         | 350             | 376                     | 900         | 286        | 500         | 450        | 25         |
| 450             | 478                     | 200             | 220                     | 750         | 211        | 450         | 375        | 129        |
|                 |                         | 250             | 272                     | 800         | 211        | 450         | 400        | 103        |
|                 |                         | 300             | 324                     | 850         | 261        | 500         | 425        | 77         |
|                 |                         | 350             | 376                     | 900         | 261        | 500         | 450        | 51         |
|                 |                         | 400             | 427                     | 950         | 261        | 500         | 475        | 25         |

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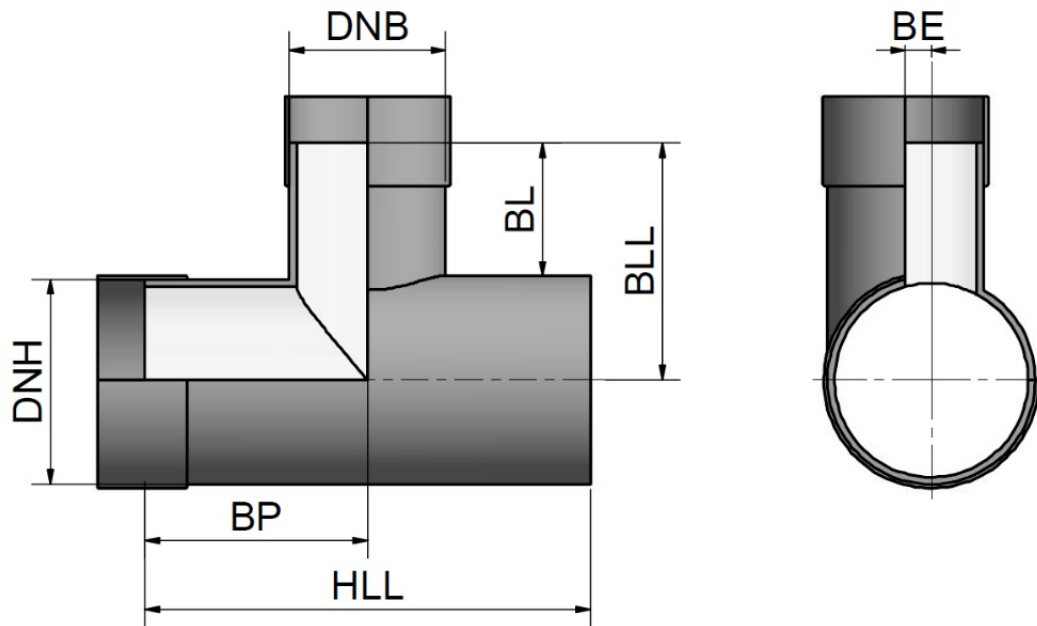
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| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 500             | 530                     | 200             | 220                     | 750         | 235        | 500         | 375        | 155        |
|                 |                         | 300             | 324                     | 850         | 285        | 550         | 425        | 103        |
|                 |                         | 350             | 376                     | 900         | 285        | 550         | 450        | 77         |
|                 |                         | 400             | 427                     | 950         | 285        | 550         | 475        | 51         |
|                 |                         | 450             | 478                     | 1000        | 285        | 550         | 500        | 26         |
| 600             | 617                     | 200             | 220                     | 750         | 241        | 550         | 375        | 198        |
|                 |                         | 300             | 324                     | 900         | 291        | 600         | 450        | 146        |
|                 |                         | 400             | 427                     | 1000        | 291        | 600         | 500        | 95         |
|                 |                         | 450             | 478                     | 1050        | 291        | 600         | 525        | 69         |
|                 |                         | 500             | 530                     | 1100        | 291        | 600         | 550        | 43         |
| 700             | 719                     | 200             | 220                     | 750         | 190        | 550         | 375        | 249        |
|                 |                         | 300             | 324                     | 900         | 290        | 650         | 450        | 197        |
|                 |                         | 400             | 427                     | 1000        | 290        | 650         | 500        | 146        |
|                 |                         | 450             | 478                     | 1050        | 290        | 650         | 525        | 120        |
|                 |                         | 600             | 617                     | 1150        | 290        | 650         | 575        | 51         |
| 800             | 821                     | 200             | 220                     | 750         | 189        | 600         | 375        | 300        |
|                 |                         | 350             | 376                     | 950         | 289        | 700         | 475        | 222        |
|                 |                         | 450             | 478                     | 1050        | 289        | 700         | 525        | 171        |
|                 |                         | 500             | 530                     | 1100        | 289        | 700         | 550        | 145        |
|                 |                         | 700             | 719                     | 1300        | 289        | 700         | 650        | 51         |

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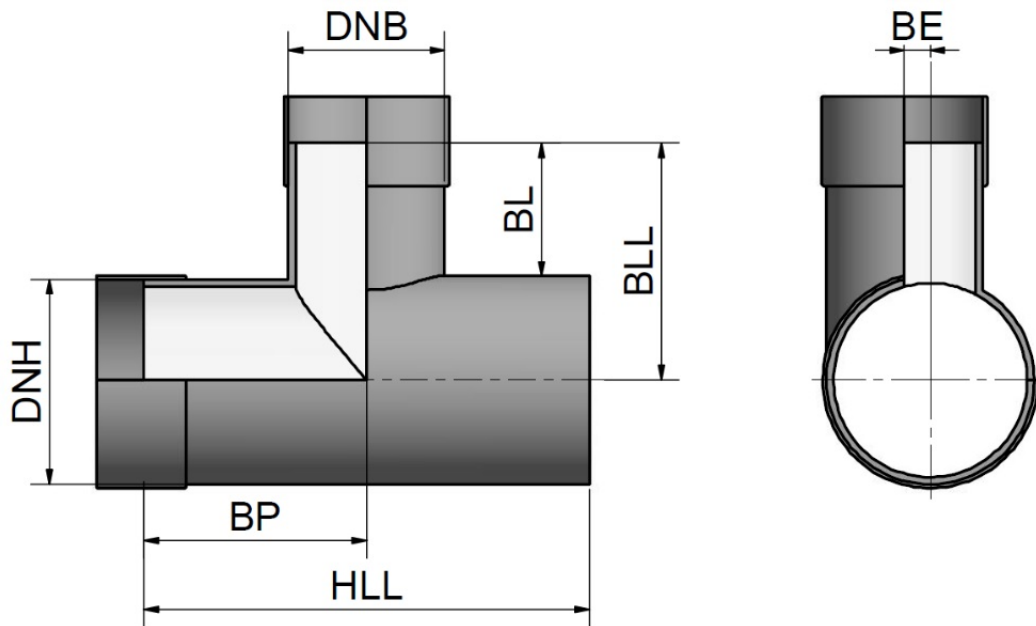
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Publication: 05/2020

# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 900             | 923                     | 200             | 220                     | 750         | 188        | 650         | 375        | 351        |
|                 |                         | 350             | 376                     | 950         | 288        | 750         | 475        | 273        |
|                 |                         | 450             | 478                     | 1050        | 288        | 750         | 525        | 222        |
|                 |                         | 600             | 617                     | 1150        | 288        | 750         | 575        | 153        |
|                 |                         | 800             | 821                     | 1400        | 288        | 750         | 700        | 51         |
| 1000            | 1025                    | 200             | 220                     | 750         | 137        | 650         | 375        | 402        |
|                 |                         | 350             | 376                     | 950         | 237        | 750         | 475        | 324        |
|                 |                         | 500             | 530                     | 1100        | 287        | 800         | 550        | 247        |
|                 |                         | 700             | 719                     | 1300        | 287        | 800         | 650        | 153        |
|                 |                         | 900             | 923                     | 1500        | 287        | 800         | 750        | 51         |
| 1100            | 1127                    | 200             | 220                     | 750         | 136        | 700         | 375        | 453        |
|                 |                         | 350             | 376                     | 950         | 236        | 800         | 475        | 375        |
|                 |                         | 500             | 530                     | 1100        | 286        | 850         | 550        | 298        |
|                 |                         | 700             | 719                     | 1300        | 286        | 850         | 650        | 204        |
|                 |                         | 1000            | 1025                    | 1600        | 286        | 850         | 800        | 51         |
| 1200            | 1229                    | 200             | 220                     | 750         | 85         | 700         | 375        | 504        |
|                 |                         | 400             | 427                     | 1000        | 235        | 850         | 500        | 401        |
|                 |                         | 600             | 617                     | 1150        | 285        | 900         | 575        | 306        |
|                 |                         | 800             | 821                     | 1400        | 285        | 900         | 700        | 204        |
|                 |                         | 1100            | 1127                    | 1750        | 335        | 950         | 875        | 51         |

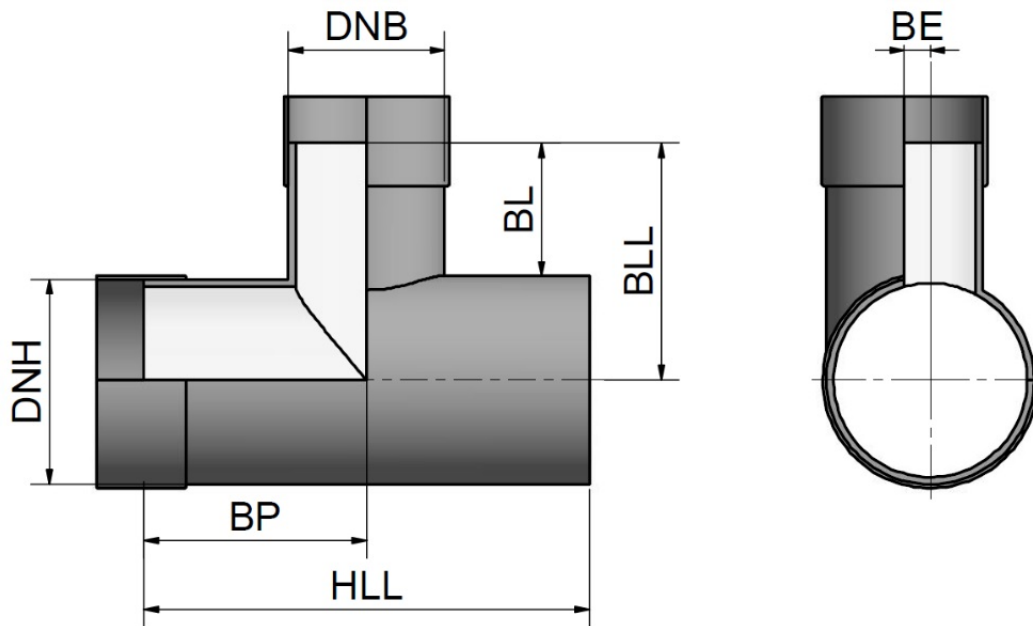
Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

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|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 1300            | 1331                    | 200             | 220                     | 750         | 84         | 750         | 375        | 555        |
|                 |                         | 400             | 427                     | 1000        | 234        | 900         | 500        | 452        |
|                 |                         | 600             | 617                     | 1150        | 284        | 950         | 575        | 357        |
|                 |                         | 900             | 923                     | 1500        | 284        | 950         | 750        | 204        |
|                 |                         | 1200            | 1229                    | 1850        | 334        | 1000        | 925        | 51         |
| 1400            | 1433                    | 200             | 220                     | 750         | 33         | 750         | 375        | 606        |
|                 |                         | 400             | 427                     | 1000        | 233        | 950         | 500        | 503        |
|                 |                         | 700             | 719                     | 1300        | 283        | 1000        | 650        | 357        |
|                 |                         | 1000            | 1025                    | 1600        | 283        | 1000        | 800        | 204        |
|                 |                         | 1300            | 1331                    | 1950        | 333        | 1050        | 975        | 51         |
| 1500            | 1535                    | 250             | 272                     | 850         | 32         | 800         | 425        | 631        |
|                 |                         | 450             | 478                     | 1050        | 232        | 1000        | 525        | 528        |
|                 |                         | 800             | 821                     | 1450        | 282        | 1050        | 725        | 357        |
|                 |                         | 1100            | 1127                    | 1750        | 332        | 1100        | 875        | 204        |
|                 |                         | 1400            | 1433                    | 2100        | 332        | 1100        | 1050       | 51         |
| 1600            | 1637                    | 250             | 272                     | 850         | 31         | 850         | 425        | 682        |
|                 |                         | 450             | 478                     | 1050        | 181        | 1000        | 525        | 579        |
|                 |                         | 800             | 821                     | 1450        | 281        | 1100        | 725        | 408        |
|                 |                         | 1100            | 1127                    | 1750        | 331        | 1150        | 875        | 255        |
|                 |                         | 1500            | 1535                    | 2200        | 331        | 1150        | 1100       | 51         |

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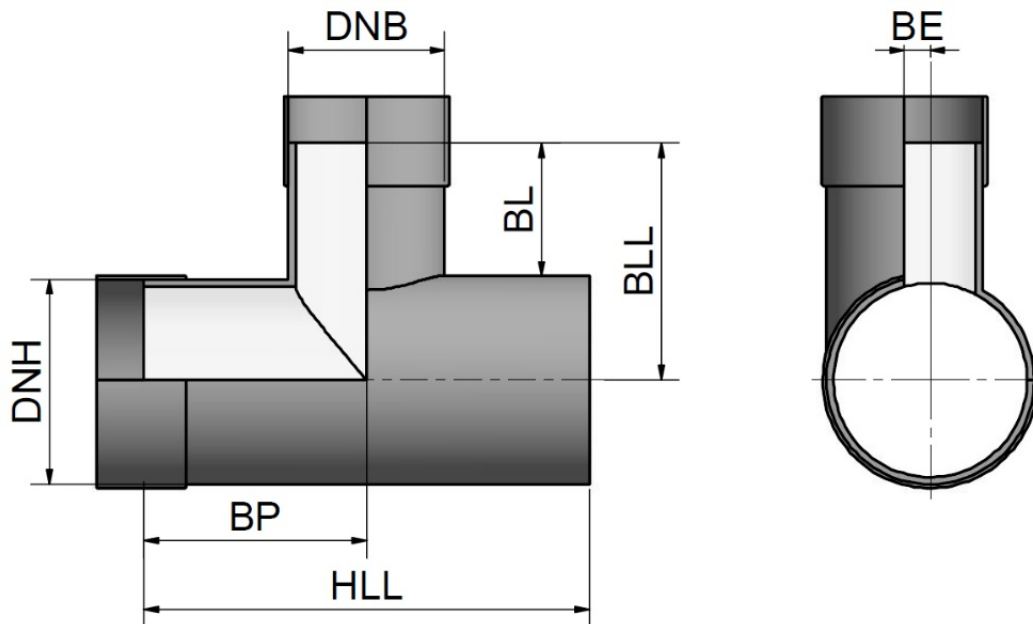
Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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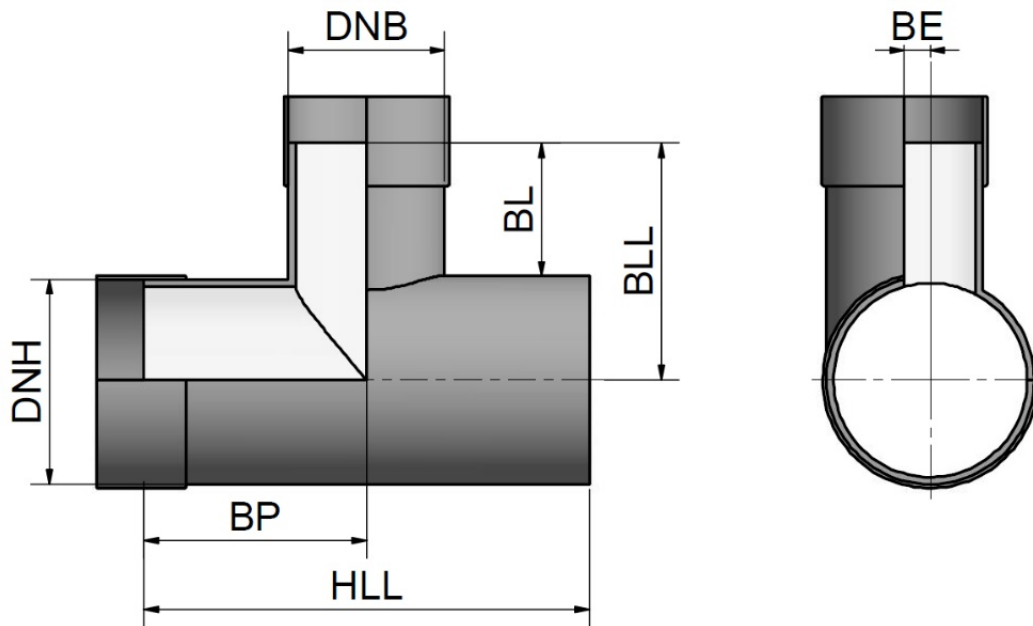
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 1700            | 1739                    | 300             | 324                     | 900         | 80         | 950         | 450        | 707        |
|                 |                         | 500             | 530                     | 1150        | 230        | 1100        | 575        | 604        |
|                 |                         | 900             | 923                     | 1550        | 280        | 1150        | 775        | 408        |
|                 |                         | 1200            | 1229                    | 1850        | 330        | 1200        | 925        | 255        |
|                 |                         | 1600            | 1637                    | 2300        | 330        | 1200        | 1150       | 51         |
| 1800            | 1841                    | 300             | 324                     | 900         | 79         | 1000        | 450        | 758        |
|                 |                         | 600             | 617                     | 1200        | 229        | 1150        | 600        | 612        |
|                 |                         | 1000            | 1025                    | 1650        | 279        | 1200        | 825        | 408        |
|                 |                         | 1300            | 1331                    | 2000        | 329        | 1250        | 1000       | 255        |
|                 |                         | 1700            | 1739                    | 2400        | 329        | 1250        | 1200       | 51         |
| 1900            | 1943                    | 300             | 324                     | 900         | 28         | 1000        | 450        | 809        |
|                 |                         | 600             | 617                     | 1200        | 228        | 1200        | 600        | 663        |
|                 |                         | 1000            | 1025                    | 1650        | 278        | 1250        | 825        | 459        |
|                 |                         | 1400            | 1433                    | 2100        | 328        | 1300        | 1050       | 255        |
|                 |                         | 1800            | 1841                    | 2550        | 378        | 1350        | 1275       | 51         |
| 2000            | 2045                    | 350             | 376                     | 950         | 27         | 1050        | 475        | 834        |
|                 |                         | 700             | 719                     | 1350        | 227        | 1250        | 675        | 663        |
|                 |                         | 1100            | 1127                    | 1750        | 327        | 1350        | 875        | 459        |
|                 |                         | 1500            | 1535                    | 2200        | 327        | 1350        | 1100       | 255        |
|                 |                         | 1900            | 1943                    | 2650        | 377        | 1400        | 1325       | 51         |

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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 2100            | 2147                    | 350             | 376                     | 950         | 26         | 1100        | 475        | 885        |
|                 |                         | 700             | 719                     | 1350        | 226        | 1300        | 675        | 714        |
|                 |                         | 1200            | 1229                    | 1850        | 326        | 1400        | 925        | 459        |
|                 |                         | 1600            | 1637                    | 2300        | 376        | 1450        | 1150       | 255        |
|                 |                         | 2000            | 2045                    | 2750        | 376        | 1450        | 1375       | 51         |
| 2200            | 2249                    | 400             | 427                     | 1000        | 25         | 1150        | 500        | 911        |
|                 |                         | 800             | 821                     | 1450        | 275        | 1400        | 725        | 714        |
|                 |                         | 1300            | 1331                    | 2000        | 325        | 1450        | 1000       | 459        |
|                 |                         | 1700            | 1739                    | 2400        | 375        | 1500        | 1200       | 255        |
|                 |                         | 2100            | 2147                    | 2900        | 375        | 1500        | 1450       | 51         |
| 2300            | 2351                    | 400             | 427                     | 1000        | 24         | 1200        | 500        | 962        |
|                 |                         | 800             | 821                     | 1450        | 224        | 1400        | 725        | 765        |
|                 |                         | 1300            | 1331                    | 2000        | 324        | 1500        | 1000       | 510        |
|                 |                         | 1700            | 1739                    | 2400        | 374        | 1550        | 1200       | 306        |
|                 |                         | 2200            | 2249                    | 3000        | 374        | 1550        | 1500       | 51         |
| 2400            | 2453                    | 450             | 478                     | 1050        | 23         | 1250        | 525        | 987        |
|                 |                         | 900             | 923                     | 1550        | 273        | 1500        | 775        | 765        |
|                 |                         | 1400            | 1433                    | 2100        | 323        | 1550        | 1050       | 510        |
|                 |                         | 1800            | 1841                    | 2550        | 373        | 1600        | 1275       | 306        |
|                 |                         | 2300            | 2351                    | 3100        | 373        | 1600        | 1550       | 51         |

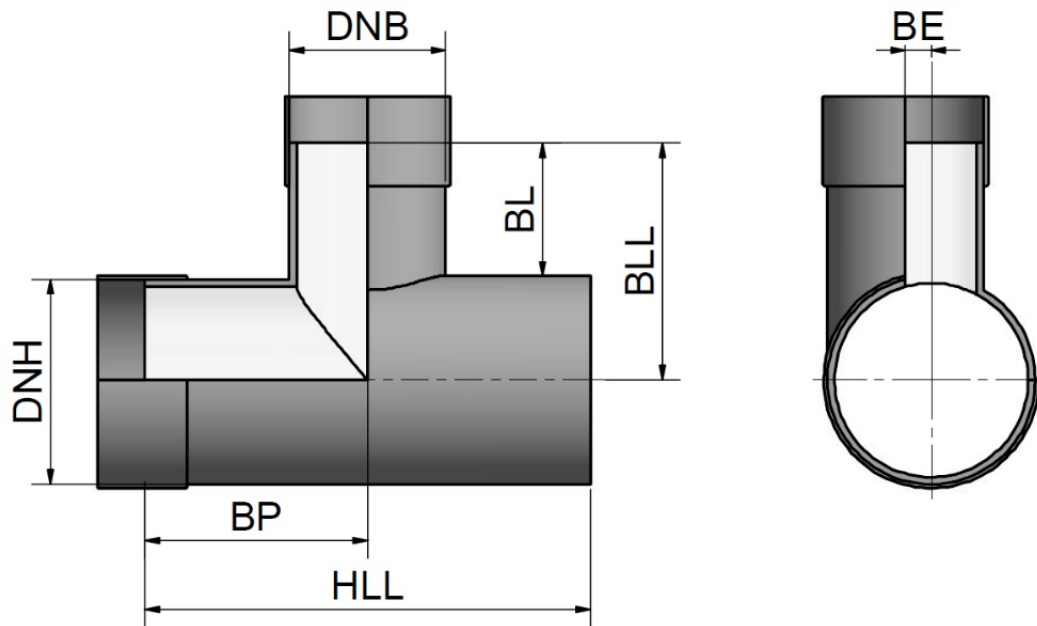
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 2500            | 2555                    | 500             | 530                     | 1150        | 22         | 1300        | 575        | 1012       |
|                 |                         | 1000            | 1025                    | 1650        | 272        | 1550        | 825        | 765        |
|                 |                         | 1500            | 1535                    | 2200        | 372        | 1650        | 1100       | 510        |
|                 |                         | 1900            | 1943                    | 2650        | 372        | 1650        | 1325       | 306        |
|                 |                         | 2400            | 2453                    | 3200        | 372        | 1650        | 1600       | 51         |
| 2600            | 2657                    | 500             | 530                     | 1150        | 21         | 1350        | 575        | 1063       |
|                 |                         | 1100            | 1127                    | 1800        | 321        | 1650        | 900        | 765        |
|                 |                         | 1600            | 1637                    | 2350        | 371        | 1700        | 1175       | 510        |
|                 |                         | 2000            | 2045                    | 2800        | 371        | 1700        | 1400       | 306        |
|                 |                         | 2500            | 2555                    | 3350        | 371        | 1700        | 1675       | 51         |
| 2700            | 2759                    | 600             | 617                     | 1250        | 70         | 1450        | 625        | 1071       |
|                 |                         | 1200            | 1229                    | 1900        | 320        | 1700        | 950        | 765        |
|                 |                         | 1700            | 1739                    | 2450        | 370        | 1750        | 1225       | 510        |
|                 |                         | 2100            | 2147                    | 2900        | 370        | 1750        | 1450       | 306        |
|                 |                         | 2600            | 2657                    | 3450        | 420        | 1800        | 1725       | 51         |
| 2800            | 2861                    | 600             | 617                     | 1250        | 19         | 1450        | 625        | 1122       |
|                 |                         | 1200            | 1229                    | 1900        | 319        | 1750        | 950        | 816        |
|                 |                         | 1700            | 1739                    | 2450        | 369        | 1800        | 1225       | 561        |
|                 |                         | 2200            | 2249                    | 3000        | 369        | 1800        | 1500       | 306        |
|                 |                         | 2700            | 2759                    | 3550        | 419        | 1850        | 1775       | 51         |

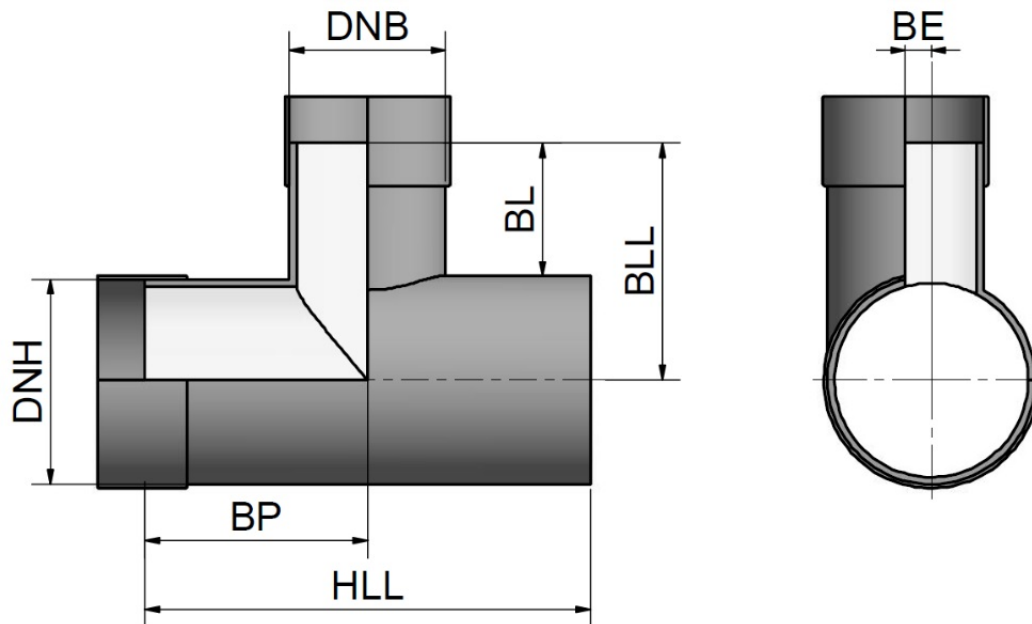
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# T-Piece Eccentric PN 1



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | BE<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|------------|
| 2900            | 2963                    | 600             | 617                     | 1250        | 18         | 1500        | 625        | 1173       |
|                 |                         | 1200            | 1229                    | 1900        | 268        | 1750        | 950        | 867        |
|                 |                         | 1800            | 1841                    | 2550        | 368        | 1850        | 1275       | 561        |
|                 |                         | 2300            | 2351                    | 3100        | 368        | 1850        | 1550       | 306        |
|                 |                         | 2800            | 2861                    | 3700        | 418        | 1900        | 1850       | 51         |
| 3000            | 3065                    | 700             | 719                     | 1350        | 67         | 1600        | 675        | 1173       |
|                 |                         | 1300            | 1331                    | 2000        | 317        | 1850        | 1000       | 867        |
|                 |                         | 1900            | 1943                    | 2700        | 367        | 1900        | 1350       | 561        |
|                 |                         | 2400            | 2453                    | 3250        | 417        | 1950        | 1625       | 306        |
|                 |                         | 2900            | 2963                    | 3800        | 417        | 1950        | 1900       | 51         |
| 3100            | 3167                    | 700             | 719                     | 1350        | 16         | 1600        | 675        | 1224       |
|                 |                         | 1300            | 1331                    | 2000        | 316        | 1900        | 1000       | 918        |
|                 |                         | 1900            | 1943                    | 2700        | 366        | 1950        | 1350       | 612        |
|                 |                         | 2400            | 2453                    | 3250        | 416        | 2000        | 1625       | 357        |
|                 |                         | 3000            | 3065                    | 3900        | 416        | 2000        | 1950       | 51         |
| 3200            | 3269                    | 700             | 719                     | 1350        | 15         | 1650        | 675        | 1275       |
|                 |                         | 1400            | 1433                    | 2150        | 315        | 1950        | 1075       | 918        |
|                 |                         | 2000            | 2045                    | 2800        | 365        | 2000        | 1400       | 612        |
|                 |                         | 2500            | 2555                    | 3350        | 415        | 2050        | 1675       | 357        |
|                 |                         | 3100            | 3167                    | 4050        | 465        | 2100        | 2025       | 51         |

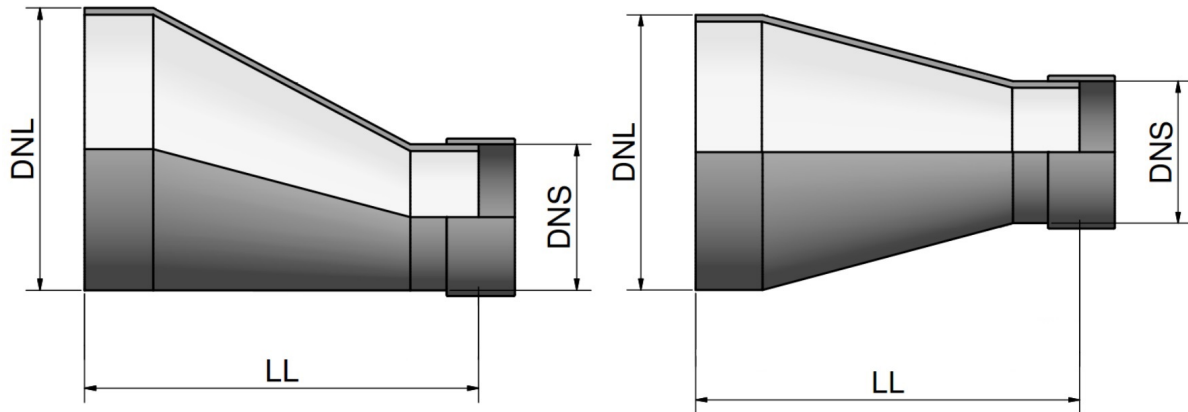
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# Reducer PN 1



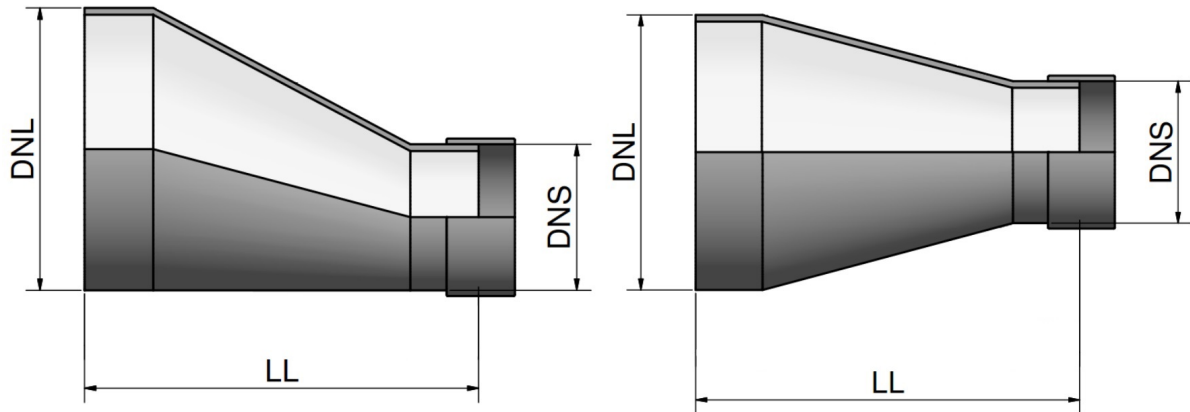
| DN <sub>L</sub> | d <sub>eL</sub><br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|
| 250             | 272                     | 200             | 220                     | 725        | -               | -                       | -          | -               | -                       | -          | -               | -                       | -          |
| 300             | 324                     | 250             | 272                     | 925        | 200             | 220                     | 1050       | -               | -                       | -          | -               | -                       | -          |
| 350             | 376                     | 300             | 324                     | 925        | 250             | 272                     | 1050       | 200             | 220                     | 1175       | -               | -                       | -          |
| 400             | 427                     | 350             | 376                     | 925        | 300             | 324                     | 1050       | 250             | 272                     | 1175       | 200             | 220                     | 1300       |
| 450             | 478                     | 400             | 427                     | 925        | 350             | 376                     | 1050       | 300             | 324                     | 1175       | 250             | 272                     | 1300       |
| 500             | 530                     | 450             | 478                     | 925        | 400             | 427                     | 1050       | 350             | 376                     | 1175       | 300             | 324                     | 1300       |
| 600             | 617                     | 500             | 530                     | 1050       | 450             | 478                     | 1175       | 400             | 427                     | 1300       | 350             | 376                     | 1425       |
| 700             | 719                     | 600             | 617                     | 1050       | 500             | 530                     | 1300       | 450             | 478                     | 1425       | 400             | 427                     | 1550       |
| 800             | 821                     | 700             | 719                     | 1050       | 600             | 617                     | 1300       | 500             | 530                     | 1550       | 450             | 478                     | 1675       |
| 900             | 923                     | 800             | 821                     | 1050       | 700             | 719                     | 1300       | 600             | 617                     | 1550       | 500             | 530                     | 1800       |
| 1000            | 1025                    | 900             | 923                     | 1050       | 800             | 821                     | 1300       | 700             | 719                     | 1550       | 600             | 617                     | 1800       |
| 1100            | 1127                    | 1000            | 1025                    | 1050       | 900             | 923                     | 1300       | 800             | 821                     | 1550       | 700             | 719                     | 1800       |
| 1200            | 1229                    | 1100            | 1127                    | 1050       | 1000            | 1025                    | 1300       | 900             | 923                     | 1550       | 800             | 821                     | 1800       |
| 1300            | 1331                    | 1200            | 1229                    | 1050       | 1100            | 1127                    | 1300       | 1000            | 1025                    | 1550       | 900             | 923                     | 1800       |
| 1400            | 1433                    | 1300            | 1331                    | 1250       | 1200            | 1229                    | 1500       | 1100            | 1127                    | 1750       | 1000            | 1025                    | 2000       |
| 1500            | 1535                    | 1400            | 1433                    | 1250       | 1300            | 1331                    | 1500       | 1200            | 1229                    | 1750       | 1100            | 1127                    | 2000       |
| 1600            | 1637                    | 1500            | 1535                    | 1250       | 1400            | 1433                    | 1500       | 1300            | 1331                    | 1750       | 1200            | 1229                    | 2000       |
| 1700            | 1739                    | 1600            | 1637                    | 1250       | 1500            | 1535                    | 1500       | 1400            | 1433                    | 1750       | 1300            | 1331                    | 2000       |
| 1800            | 1841                    | 1700            | 1739                    | 1250       | 1600            | 1637                    | 1500       | 1500            | 1535                    | 1750       | 1400            | 1433                    | 2000       |
| 1900            | 1943                    | 1800            | 1841                    | 1250       | 1700            | 1739                    | 1500       | 1600            | 1637                    | 1750       | 1500            | 1535                    | 2000       |

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# Reducer PN 1



| DN <sub>L</sub> | d <sub>eL</sub><br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] | DN <sub>S</sub> | d <sub>eS</sub><br>[mm] | LL<br>[mm] |
|-----------------|-------------------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|-----------------|-------------------------|------------|
| 2000            | 2045                    | 1900            | 1943                    | 1250       | 1800            | 1841                    | 1500       | 1700            | 1739                    | 1750       | 1600            | 1637                    | 2000       |
| 2100            | 2147                    | 2000            | 2045                    | 1250       | 1900            | 1943                    | 1500       | 1800            | 1841                    | 1750       | 1700            | 1739                    | 2000       |
| 2200            | 2249                    | 2100            | 2147                    | 1250       | 2000            | 2045                    | 1500       | 1900            | 1943                    | 1750       | 1800            | 1841                    | 2000       |
| 2300            | 2351                    | 2200            | 2249                    | 1250       | 2100            | 2147                    | 1500       | 2000            | 2045                    | 1750       | 1900            | 1943                    | 2000       |
| 2400            | 2453                    | 2300            | 2351                    | 1450       | 2200            | 2249                    | 1700       | 2100            | 2147                    | 1950       | 2000            | 2045                    | 2200       |
| 2500            | 2555                    | 2400            | 2453                    | 1450       | 2300            | 2351                    | 1700       | 2200            | 2249                    | 1950       | 2100            | 2147                    | 2200       |
| 2600            | 2657                    | 2500            | 2555                    | 1450       | 2400            | 2453                    | 1700       | 2300            | 2351                    | 1950       | 2200            | 2249                    | 2200       |
| 2700            | 2759                    | 2600            | 2657                    | 1450       | 2500            | 2555                    | 1700       | 2400            | 2453                    | 1950       | 2300            | 2351                    | 2200       |
| 2800            | 2861                    | 2700            | 2759                    | 1450       | 2600            | 2657                    | 1700       | 2500            | 2555                    | 1950       | 2400            | 2453                    | 2200       |
| 2900            | 2963                    | 2800            | 2861                    | 1450       | 2700            | 2759                    | 1700       | 2600            | 2657                    | 1950       | 2500            | 2555                    | 2200       |
| 3000            | 3065                    | 2900            | 2963                    | 1450       | 2800            | 2861                    | 1700       | 2700            | 2759                    | 1950       | 2600            | 2657                    | 2200       |
| 3100            | 3167                    | 3000            | 3065                    | 1450       | 2900            | 2963                    | 1700       | 2800            | 2861                    | 1950       | 2700            | 2759                    | 2200       |
| 3200            | 3269                    | 3100            | 3167                    | 1450       | 3000            | 3065                    | 1700       | 2900            | 2963                    | 1950       | 2800            | 2861                    | 2200       |

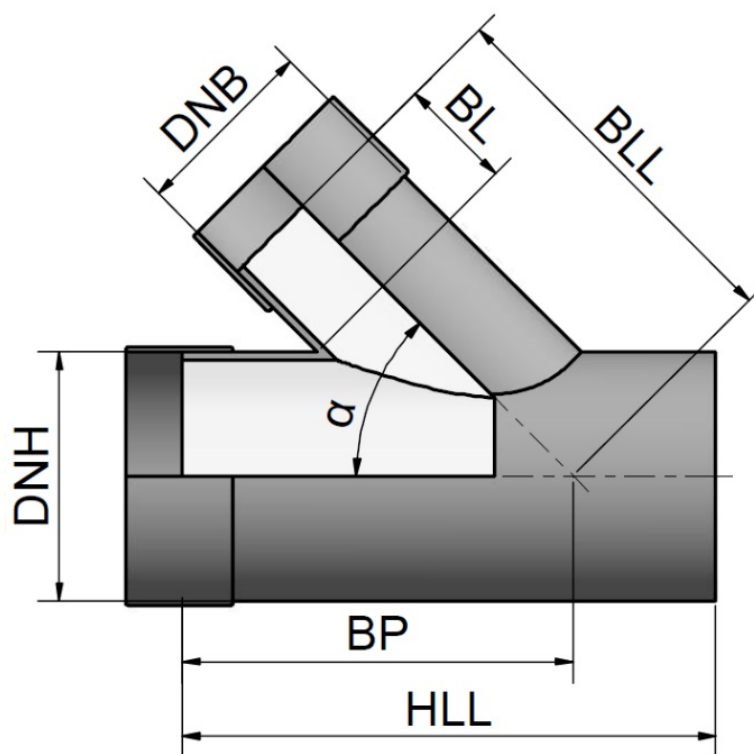
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# y-Piece PN 1, 45°



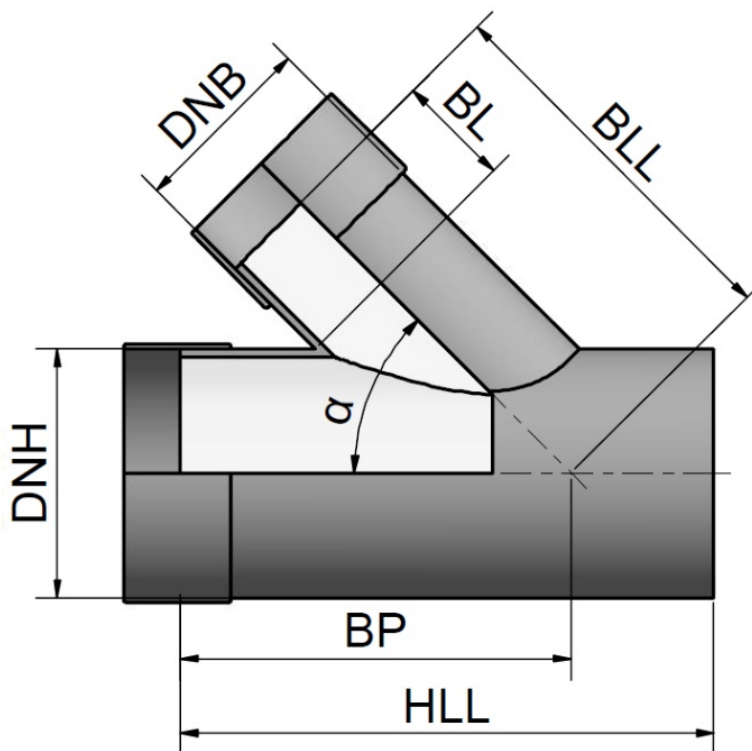
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 200             | 220                     | 200             | 220                     | 850         | 284        | 550         | 550        | 45       |
| 250             | 272                     | 200             | 220                     | 850         | 298        | 600         | 600        | 45       |
|                 |                         | 250             | 272                     | 950         | 272        | 600         | 650        | 45       |
| 300             | 324                     | 200             | 220                     | 900         | 261        | 600         | 650        | 45       |
|                 |                         | 250             | 272                     | 1000        | 285        | 650         | 700        | 45       |
|                 |                         | 300             | 324                     | 1100        | 308        | 700         | 750        | 45       |
| 350             | 376                     | 200             | 220                     | 900         | 274        | 650         | 650        | 45       |
|                 |                         | 250             | 272                     | 1000        | 298        | 700         | 700        | 45       |
|                 |                         | 300             | 324                     | 1100        | 322        | 750         | 750        | 45       |
|                 |                         | 350             | 376                     | 1150        | 346        | 800         | 800        | 45       |
| 400             | 427                     | 200             | 220                     | 900         | 288        | 700         | 700        | 45       |
|                 |                         | 250             | 272                     | 1000        | 262        | 700         | 750        | 45       |
|                 |                         | 300             | 324                     | 1100        | 336        | 800         | 800        | 45       |
|                 |                         | 350             | 376                     | 1150        | 310        | 800         | 800        | 45       |
|                 |                         | 400             | 427                     | 1250        | 334        | 850         | 850        | 45       |

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# y-Piece PN 1, 45°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 450             | 478                     | 200             | 220                     | 900         | 302        | 750         | 700        | 45       |
|                 |                         | 300             | 324                     | 1100        | 350        | 850         | 800        | 45       |
|                 |                         | 350             | 376                     | 1150        | 324        | 850         | 850        | 45       |
|                 |                         | 400             | 427                     | 1250        | 348        | 900         | 900        | 45       |
|                 |                         | 450             | 478                     | 1300        | 323        | 900         | 900        | 45       |
| 500             | 530                     | 200             | 220                     | 900         | 265        | 750         | 750        | 45       |
|                 |                         | 300             | 324                     | 1100        | 313        | 850         | 850        | 45       |
|                 |                         | 400             | 427                     | 1250        | 312        | 900         | 900        | 45       |
|                 |                         | 450             | 478                     | 1300        | 336        | 950         | 950        | 45       |
|                 |                         | 500             | 530                     | 1400        | 310        | 950         | 1000       | 45       |
| 600             | 617                     | 200             | 220                     | 950         | 304        | 850         | 800        | 45       |
|                 |                         | 300             | 324                     | 1100        | 301        | 900         | 900        | 45       |
|                 |                         | 400             | 427                     | 1250        | 350        | 1000        | 950        | 45       |
|                 |                         | 450             | 478                     | 1350        | 325        | 1000        | 1000       | 45       |
|                 |                         | 600             | 617                     | 1550        | 355        | 1100        | 1100       | 45       |
| 700             | 719                     | 200             | 220                     | 950         | 282        | 900         | 850        | 45       |
|                 |                         | 350             | 376                     | 1200        | 303        | 1000        | 1000       | 45       |
|                 |                         | 450             | 478                     | 1350        | 303        | 1050        | 1050       | 45       |
|                 |                         | 500             | 530                     | 1400        | 327        | 1100        | 1100       | 45       |
|                 |                         | 700             | 719                     | 1700        | 332        | 1200        | 1250       | 45       |

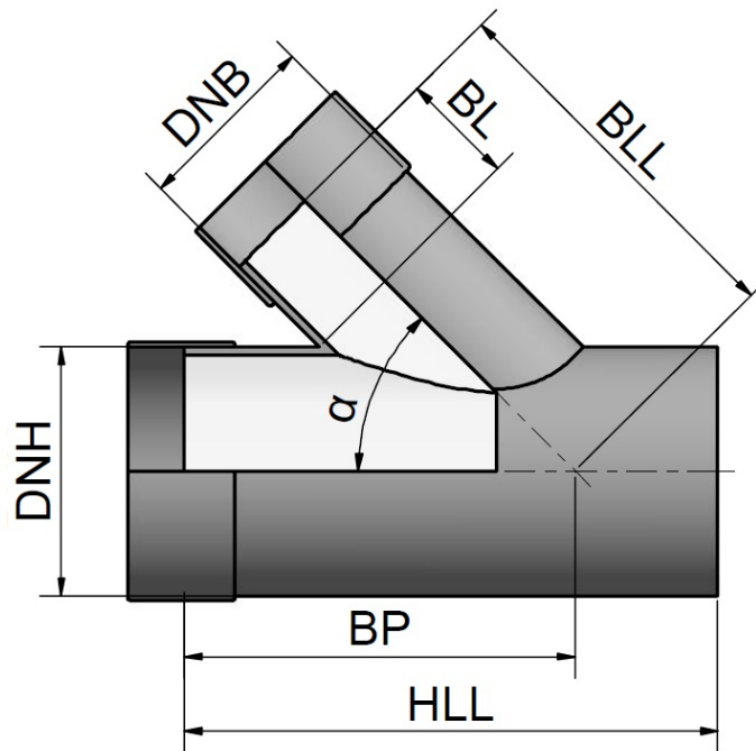
Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).  
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# y-Piece PN 1, 45°



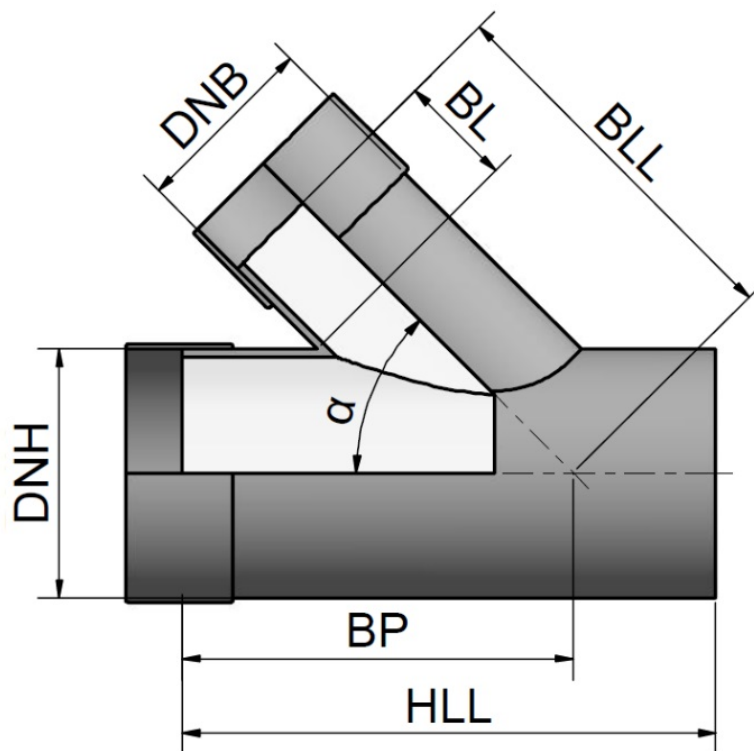
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 800             | 821                     | 200             | 220                     | 950         | 260        | 950         | 900        | 45       |
|                 |                         | 350             | 376                     | 1200        | 331        | 1100        | 1050       | 45       |
|                 |                         | 450             | 478                     | 1350        | 330        | 1150        | 1100       | 45       |
|                 |                         | 600             | 617                     | 1550        | 361        | 1250        | 1200       | 45       |
|                 |                         | 800             | 821                     | 1850        | 359        | 1350        | 1350       | 45       |
| 900             | 923                     | 200             | 220                     | 950         | 287        | 1050        | 950        | 45       |
|                 |                         | 350             | 376                     | 1200        | 309        | 1150        | 1100       | 45       |
|                 |                         | 500             | 530                     | 1400        | 332        | 1250        | 1200       | 45       |
|                 |                         | 700             | 719                     | 1700        | 338        | 1350        | 1350       | 45       |
|                 |                         | 900             | 923                     | 2000        | 336        | 1450        | 1500       | 45       |
| 1000            | 1025                    | 200             | 220                     | 950         | 265        | 1100        | 1000       | 45       |
|                 |                         | 350             | 376                     | 1200        | 337        | 1250        | 1150       | 45       |
|                 |                         | 500             | 530                     | 1400        | 310        | 1300        | 1250       | 45       |
|                 |                         | 700             | 719                     | 1700        | 366        | 1450        | 1400       | 45       |
|                 |                         | 1000            | 1025                    | 2100        | 363        | 1600        | 1600       | 45       |
| 1100            | 1127                    | 200             | 220                     | 950         | 293        | 1200        | 1050       | 45       |
|                 |                         | 400             | 427                     | 1250        | 339        | 1350        | 1200       | 45       |
|                 |                         | 600             | 617                     | 1550        | 345        | 1450        | 1350       | 45       |
|                 |                         | 800             | 821                     | 1850        | 343        | 1550        | 1500       | 45       |
|                 |                         | 1100            | 1127                    | 2300        | 340        | 1700        | 1750       | 45       |

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# y-Piece PN 1, 45°



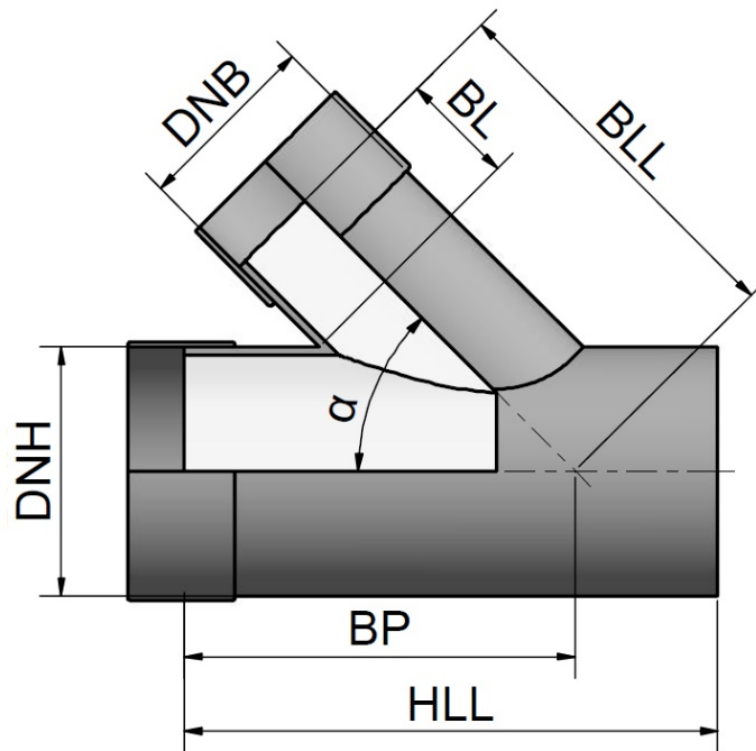
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 1200            | 1229                    | 200             | 220                     | 950         | 271        | 1250        | 1100       | 45       |
|                 |                         | 400             | 427                     | 1250        | 317        | 1400        | 1250       | 45       |
|                 |                         | 600             | 617                     | 1550        | 323        | 1500        | 1400       | 45       |
|                 |                         | 900             | 923                     | 2000        | 370        | 1700        | 1650       | 45       |
|                 |                         | 1200            | 1229                    | 2450        | 367        | 1850        | 1850       | 45       |
| 1300            | 1331                    | 200             | 220                     | 950         | 299        | 1350        | 1150       | 45       |
|                 |                         | 400             | 427                     | 1250        | 345        | 1500        | 1300       | 45       |
|                 |                         | 700             | 719                     | 1700        | 349        | 1650        | 1550       | 45       |
|                 |                         | 1000            | 1025                    | 2100        | 346        | 1800        | 1750       | 45       |
|                 |                         | 1300            | 1331                    | 2600        | 343        | 1950        | 2000       | 45       |
| 1400            | 1433                    | 200             | 220                     | 950         | 277        | 1400        | 1200       | 45       |
|                 |                         | 400             | 427                     | 1250        | 323        | 1550        | 1350       | 45       |
|                 |                         | 700             | 719                     | 1700        | 327        | 1700        | 1600       | 45       |
|                 |                         | 1000            | 1025                    | 2100        | 324        | 1850        | 1800       | 45       |
|                 |                         | 1400            | 1433                    | 2750        | 370        | 2100        | 2100       | 45       |
| 1500            | 1535                    | 200             | 220                     | 1000        | 305        | 1500        | 1300       | 45       |
|                 |                         | 450             | 478                     | 1350        | 326        | 1650        | 1450       | 45       |
|                 |                         | 800             | 821                     | 1850        | 354        | 1850        | 1700       | 45       |
|                 |                         | 1100            | 1127                    | 2350        | 351        | 2000        | 1950       | 45       |
|                 |                         | 1500            | 1535                    | 2950        | 397        | 2250        | 2250       | 45       |

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# y-Piece PN 1, 45°



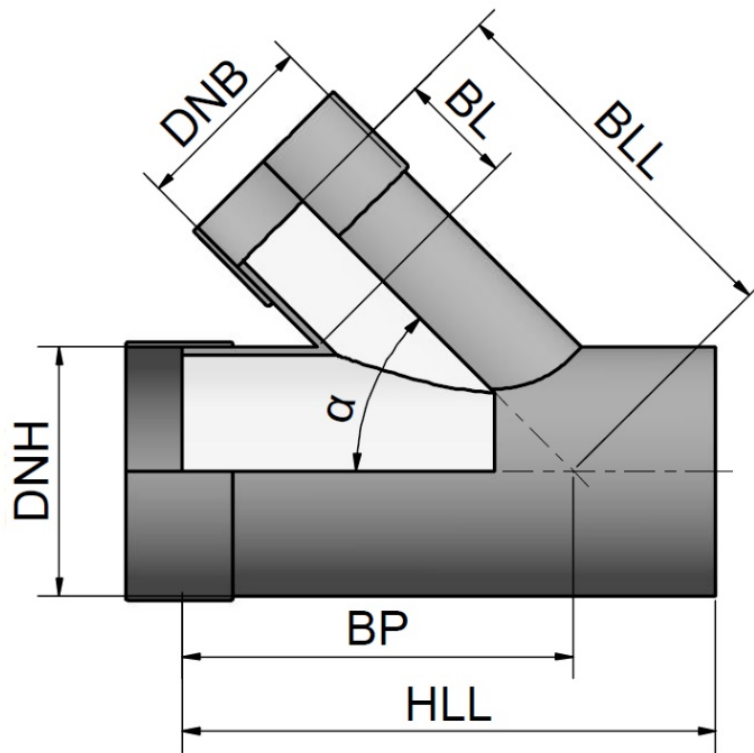
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 1600            | 1637                    | 200             | 220                     | 1000        | 283        | 1550        | 1350       | 45       |
|                 |                         | 450             | 478                     | 1350        | 303        | 1700        | 1500       | 45       |
|                 |                         | 800             | 821                     | 1850        | 332        | 1900        | 1750       | 45       |
|                 |                         | 1200            | 1229                    | 2500        | 378        | 2150        | 2100       | 45       |
|                 |                         | 1600            | 1637                    | 3100        | 424        | 2400        | 2400       | 45       |
| 1700            | 1739                    | 200             | 220                     | 1000        | 260        | 1600        | 1400       | 45       |
|                 |                         | 450             | 478                     | 1350        | 331        | 1800        | 1550       | 45       |
|                 |                         | 900             | 923                     | 2000        | 359        | 2050        | 1900       | 45       |
|                 |                         | 1300            | 1331                    | 2650        | 355        | 2250        | 2200       | 45       |
|                 |                         | 1700            | 1739                    | 3250        | 401        | 2500        | 2500       | 45       |
| 1800            | 1841                    | 200             | 220                     | 1000        | 288        | 1700        | 1450       | 45       |
|                 |                         | 450             | 478                     | 1350        | 309        | 1850        | 1600       | 45       |
|                 |                         | 900             | 923                     | 2000        | 337        | 2100        | 1950       | 45       |
|                 |                         | 1300            | 1331                    | 2650        | 383        | 2350        | 2250       | 45       |
|                 |                         | 1800            | 1841                    | 3400        | 428        | 2650        | 2650       | 45       |
| 1900            | 1943                    | 200             | 220                     | 1000        | 266        | 1750        | 1500       | 45       |
|                 |                         | 500             | 530                     | 1450        | 311        | 1950        | 1700       | 45       |
|                 |                         | 1000            | 1025                    | 2150        | 364        | 2250        | 2050       | 45       |
|                 |                         | 1400            | 1433                    | 2800        | 360        | 2450        | 2400       | 45       |
|                 |                         | 1900            | 1943                    | 3550        | 405        | 2750        | 2750       | 45       |

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# y-Piece PN 1, 45°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 2000            | 2045                    | 200             | 220                     | 1000        | 294        | 1850        | 1550       | 45       |
|                 |                         | 500             | 530                     | 1450        | 339        | 2050        | 1750       | 45       |
|                 |                         | 1000            | 1025                    | 2150        | 342        | 2300        | 2100       | 45       |
|                 |                         | 1500            | 1535                    | 2950        | 387        | 2600        | 2500       | 45       |
|                 |                         | 2000            | 2045                    | 3700        | 432        | 2900        | 2900       | 45       |
| 2100            | 2147                    | 200             | 220                     | 1000        | 272        | 1900        | 1600       | 45       |
|                 |                         | 500             | 530                     | 1450        | 317        | 2100        | 1800       | 45       |
|                 |                         | 1100            | 1127                    | 2350        | 368        | 2450        | 2250       | 45       |
|                 |                         | 1600            | 1637                    | 3100        | 413        | 2750        | 2650       | 45       |
|                 |                         | 2100            | 2147                    | 3850        | 408        | 3000        | 3000       | 45       |
| 2200            | 2249                    | 200             | 220                     | 1000        | 300        | 2000        | 1650       | 45       |
|                 |                         | 500             | 530                     | 1450        | 345        | 2200        | 1850       | 45       |
|                 |                         | 1100            | 1127                    | 2350        | 346        | 2500        | 2300       | 45       |
|                 |                         | 1600            | 1637                    | 3100        | 391        | 2800        | 2700       | 45       |
|                 |                         | 2200            | 2249                    | 4000        | 435        | 3150        | 3150       | 45       |
| 2300            | 2351                    | 200             | 220                     | 1000        | 278        | 2050        | 1700       | 45       |
|                 |                         | 600             | 617                     | 1550        | 329        | 2300        | 2000       | 45       |
|                 |                         | 1200            | 1229                    | 2500        | 373        | 2650        | 2450       | 45       |
|                 |                         | 1700            | 1739                    | 3250        | 418        | 2950        | 2850       | 45       |
|                 |                         | 2300            | 2351                    | 4150        | 412        | 3250        | 3300       | 45       |

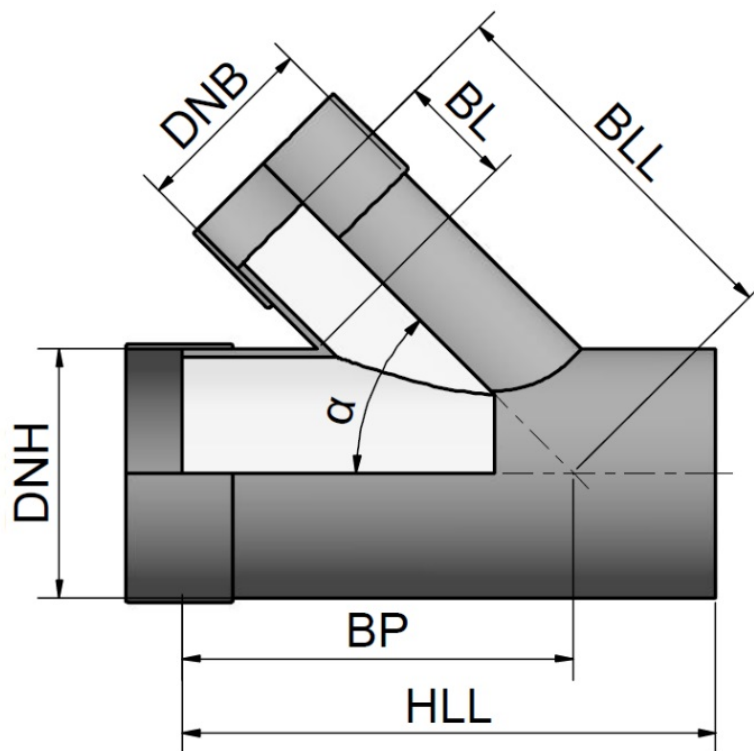
Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).  
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# y-Piece PN 1, 45°



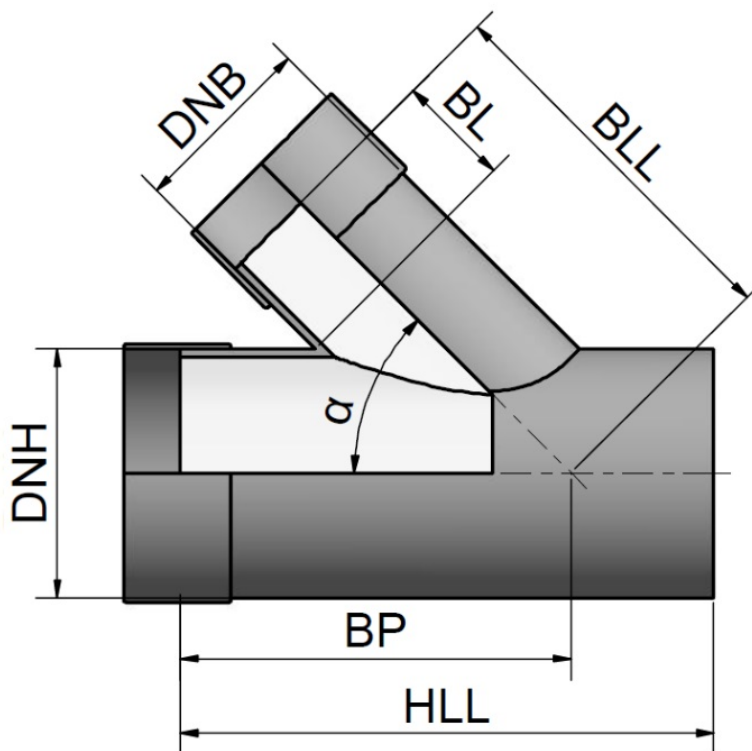
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 2400            | 2453                    | 200             | 220                     | 1000        | 306        | 2150        | 1750       | 45       |
|                 |                         | 600             | 617                     | 1550        | 357        | 2400        | 2050       | 45       |
|                 |                         | 1200            | 1229                    | 2500        | 351        | 2700        | 2500       | 45       |
|                 |                         | 1800            | 1841                    | 3400        | 395        | 3050        | 2950       | 45       |
|                 |                         | 2400            | 2453                    | 4350        | 439        | 3400        | 3450       | 45       |
| 2500            | 2555                    | 200             | 220                     | 1000        | 283        | 2200        | 1800       | 45       |
|                 |                         | 600             | 617                     | 1550        | 335        | 2450        | 2100       | 45       |
|                 |                         | 1300            | 1331                    | 2650        | 378        | 2850        | 2650       | 45       |
|                 |                         | 1900            | 1943                    | 3550        | 422        | 3200        | 3100       | 45       |
|                 |                         | 2500            | 2555                    | 4500        | 466        | 3550        | 3550       | 45       |
| 2600            | 2657                    | 200             | 220                     | 1000        | 261        | 2250        | 1850       | 45       |
|                 |                         | 600             | 617                     | 1600        | 363        | 2550        | 2150       | 45       |
|                 |                         | 1300            | 1331                    | 2650        | 356        | 2900        | 2700       | 45       |
|                 |                         | 1900            | 1943                    | 3600        | 400        | 3250        | 3150       | 45       |
|                 |                         | 2600            | 2657                    | 4650        | 443        | 3650        | 3700       | 45       |
| 2700            | 2759                    | 200             | 220                     | 1000        | 289        | 2350        | 1900       | 45       |
|                 |                         | 700             | 719                     | 1750        | 340        | 2650        | 2300       | 45       |
|                 |                         | 1400            | 1433                    | 2800        | 383        | 3050        | 2800       | 45       |
|                 |                         | 2000            | 2045                    | 3750        | 427        | 3400        | 3300       | 45       |
|                 |                         | 2700            | 2759                    | 4800        | 470        | 3800        | 3800       | 45       |

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# y-Piece PN 1, 45°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 2800            | 2861                    | 200             | 220                     | 1000        | 267        | 2400        | 1950       | 45       |
|                 |                         | 700             | 719                     | 1750        | 368        | 2750        | 2350       | 45       |
|                 |                         | 1400            | 1433                    | 2800        | 361        | 3100        | 2850       | 45       |
|                 |                         | 2100            | 2147                    | 3900        | 404        | 3500        | 3400       | 45       |
|                 |                         | 2800            | 2861                    | 4950        | 497        | 3950        | 3950       | 45       |
| 2900            | 2963                    | 200             | 220                     | 1000        | 295        | 2500        | 2000       | 45       |
|                 |                         | 700             | 719                     | 1750        | 345        | 2800        | 2400       | 45       |
|                 |                         | 1500            | 1535                    | 3000        | 387        | 3250        | 3000       | 45       |
|                 |                         | 2200            | 2249                    | 4050        | 430        | 3650        | 3550       | 45       |
|                 |                         | 2900            | 2963                    | 5100        | 473        | 4050        | 4050       | 45       |
| 3000            | 3065                    | 200             | 220                     | 1000        | 273        | 2550        | 2050       | 45       |
|                 |                         | 700             | 719                     | 1750        | 323        | 2850        | 2450       | 45       |
|                 |                         | 1500            | 1535                    | 3000        | 415        | 3350        | 3050       | 45       |
|                 |                         | 2200            | 2249                    | 4050        | 408        | 3700        | 3600       | 45       |
|                 |                         | 3000            | 3065                    | 5250        | 500        | 4200        | 4200       | 45       |
| 3100            | 3167                    | 200             | 220                     | 1000        | 301        | 2650        | 2100       | 45       |
|                 |                         | 800             | 821                     | 1900        | 350        | 3000        | 2550       | 45       |
|                 |                         | 1600            | 1637                    | 3150        | 392        | 3450        | 3200       | 45       |
|                 |                         | 2300            | 2351                    | 4200        | 435        | 3850        | 3700       | 45       |
|                 |                         | 3100            | 3167                    | 5450        | 477        | 4300        | 4350       | 45       |

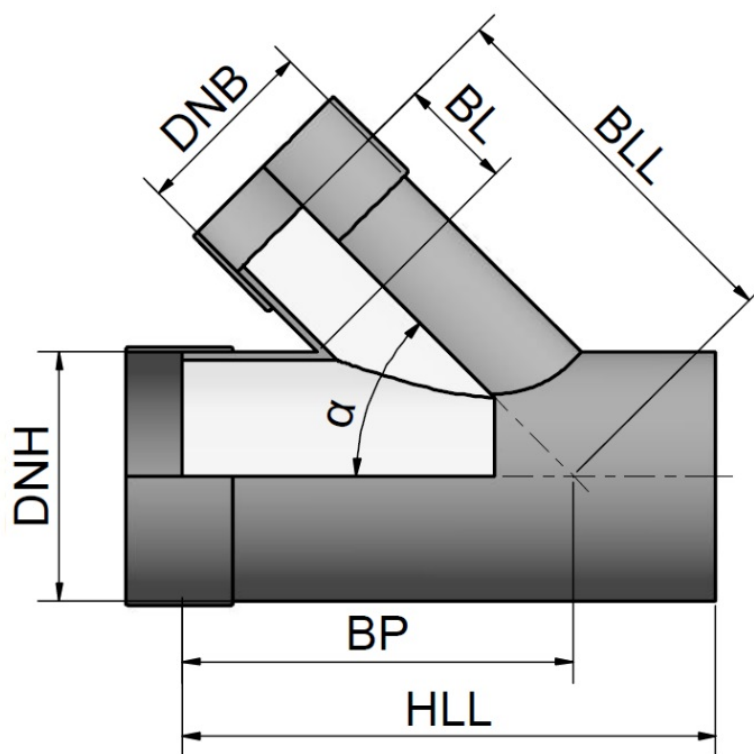
Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).  
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Publication: 05/2020

# y-Piece PN 1, 45°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 3200            | 3269                    | 200             | 220                     | 1000        | 279        | 2700        | 2150       | 45       |
|                 |                         | 800             | 821                     | 1900        | 328        | 3050        | 2600       | 45       |
|                 |                         | 1600            | 1637                    | 3150        | 420        | 3550        | 3250       | 45       |
|                 |                         | 2400            | 2453                    | 4350        | 462        | 4000        | 3850       | 45       |
|                 |                         | 3200            | 3269                    | 5600        | 504        | 4450        | 4450       | 45       |

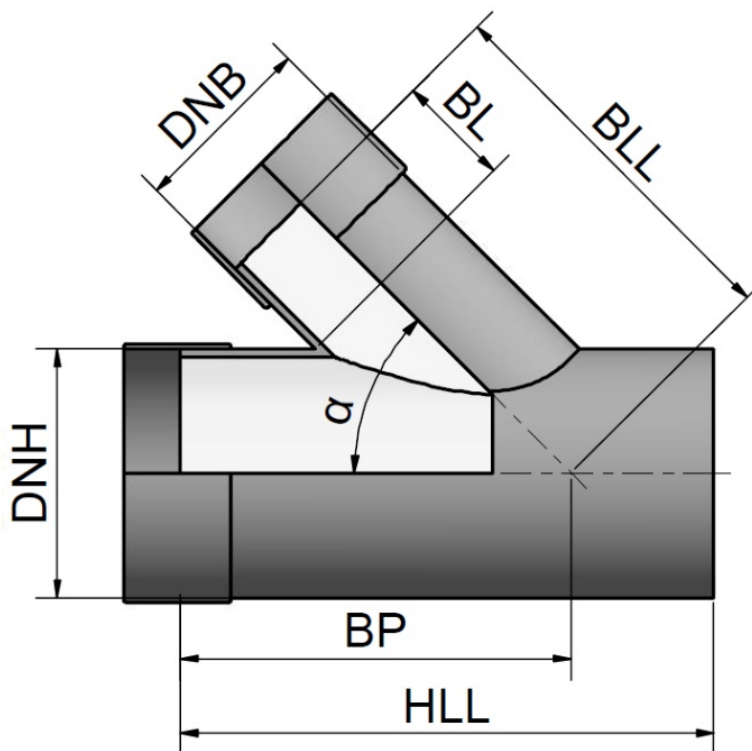
Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).  
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Publication: 05/2020

# y-Piece PN 1, 60°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 200             | 220                     | 200             | 220                     | 800         | 260        | 450         | 500        | 60       |
| 250             | 272                     | 200             | 220                     | 800         | 280        | 500         | 500        | 60       |
|                 |                         | 250             | 272                     | 850         | 265        | 500         | 550        | 60       |
| 300             | 324                     | 200             | 220                     | 850         | 299        | 550         | 550        | 60       |
|                 |                         | 250             | 272                     | 950         | 284        | 550         | 600        | 60       |
|                 |                         | 300             | 324                     | 1000        | 319        | 600         | 600        | 60       |
| 350             | 376                     | 200             | 220                     | 850         | 269        | 550         | 550        | 60       |
|                 |                         | 250             | 272                     | 950         | 304        | 600         | 600        | 60       |
|                 |                         | 300             | 324                     | 1000        | 339        | 650         | 650        | 60       |
|                 |                         | 350             | 376                     | 1050        | 324        | 650         | 650        | 60       |
| 400             | 427                     | 200             | 220                     | 850         | 290        | 600         | 550        | 60       |
|                 |                         | 250             | 272                     | 950         | 275        | 600         | 600        | 60       |
|                 |                         | 300             | 324                     | 1000        | 310        | 650         | 650        | 60       |
|                 |                         | 350             | 376                     | 1050        | 345        | 700         | 650        | 60       |
|                 |                         | 400             | 427                     | 1100        | 330        | 700         | 700        | 60       |

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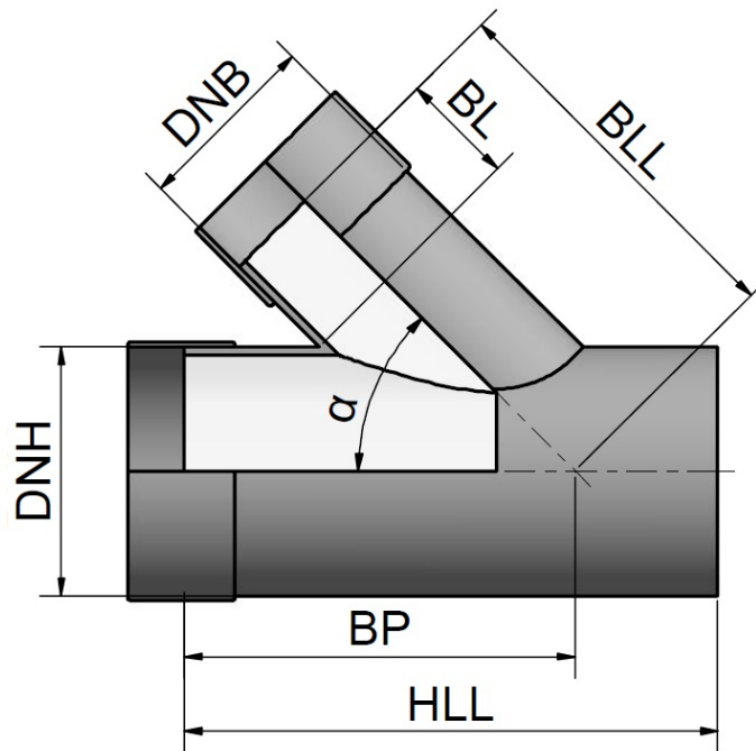
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# y-Piece PN 1, 60°



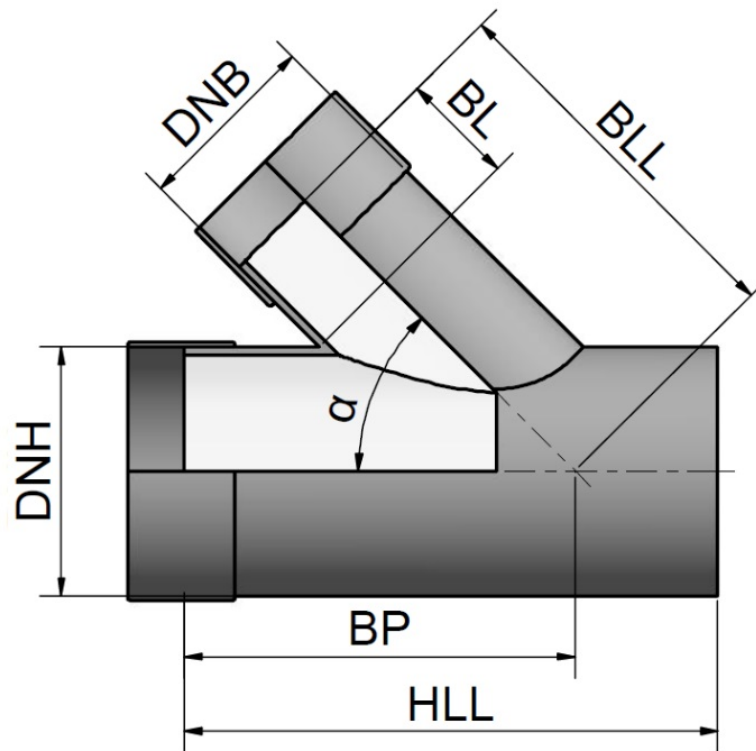
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 450             | 478                     | 200             | 220                     | 850         | 260        | 600         | 600        | 60       |
|                 |                         | 300             | 324                     | 1000        | 330        | 700         | 650        | 60       |
|                 |                         | 350             | 376                     | 1050        | 315        | 700         | 700        | 60       |
|                 |                         | 400             | 427                     | 1100        | 351        | 750         | 700        | 60       |
|                 |                         | 450             | 478                     | 1200        | 336        | 750         | 750        | 60       |
| 500             | 530                     | 200             | 220                     | 850         | 280        | 650         | 600        | 60       |
|                 |                         | 300             | 324                     | 1000        | 350        | 750         | 700        | 60       |
|                 |                         | 400             | 427                     | 1100        | 321        | 750         | 750        | 60       |
|                 |                         | 450             | 478                     | 1200        | 306        | 750         | 800        | 60       |
|                 |                         | 500             | 530                     | 1250        | 341        | 800         | 800        | 60       |
| 600             | 617                     | 200             | 220                     | 900         | 280        | 700         | 650        | 60       |
|                 |                         | 300             | 324                     | 1050        | 350        | 800         | 750        | 60       |
|                 |                         | 400             | 427                     | 1150        | 320        | 800         | 800        | 60       |
|                 |                         | 450             | 478                     | 1200        | 306        | 800         | 800        | 60       |
|                 |                         | 600             | 617                     | 1350        | 316        | 850         | 900        | 60       |
| 700             | 719                     | 200             | 220                     | 900         | 271        | 750         | 700        | 60       |
|                 |                         | 350             | 376                     | 1100        | 326        | 850         | 800        | 60       |
|                 |                         | 450             | 478                     | 1200        | 347        | 900         | 850        | 60       |
|                 |                         | 500             | 530                     | 1250        | 332        | 900         | 850        | 60       |
|                 |                         | 700             | 719                     | 1500        | 327        | 950         | 1000       | 60       |

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# y-Piece PN 1, 60°



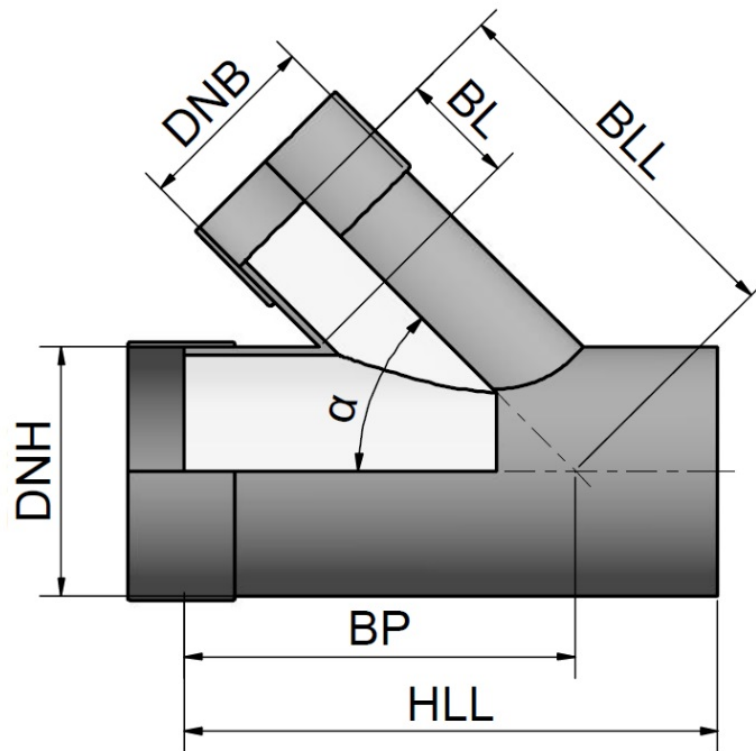
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 800             | 821                     | 200             | 220                     | 900         | 263        | 800         | 700        | 60       |
|                 |                         | 350             | 376                     | 1100        | 317        | 900         | 800        | 60       |
|                 |                         | 450             | 478                     | 1200        | 338        | 950         | 850        | 60       |
|                 |                         | 600             | 617                     | 1350        | 348        | 1000        | 950        | 60       |
|                 |                         | 800             | 821                     | 1600        | 339        | 1050        | 1050       | 60       |
| 900             | 923                     | 200             | 220                     | 900         | 304        | 900         | 750        | 60       |
|                 |                         | 350             | 376                     | 1100        | 308        | 950         | 850        | 60       |
|                 |                         | 500             | 530                     | 1250        | 314        | 1000        | 900        | 60       |
|                 |                         | 700             | 719                     | 1500        | 360        | 1100        | 1050       | 60       |
|                 |                         | 900             | 923                     | 1750        | 351        | 1150        | 1150       | 60       |
| 1000            | 1025                    | 200             | 220                     | 900         | 295        | 950         | 750        | 60       |
|                 |                         | 350             | 376                     | 1100        | 350        | 1050        | 850        | 60       |
|                 |                         | 500             | 530                     | 1250        | 305        | 1050        | 950        | 60       |
|                 |                         | 700             | 719                     | 1500        | 351        | 1150        | 1050       | 60       |
|                 |                         | 1000            | 1025                    | 1850        | 362        | 1250        | 1250       | 60       |
| 1100            | 1127                    | 200             | 220                     | 900         | 286        | 1000        | 800        | 60       |
|                 |                         | 400             | 427                     | 1150        | 326        | 1100        | 950        | 60       |
|                 |                         | 600             | 617                     | 1350        | 321        | 1150        | 1050       | 60       |
|                 |                         | 800             | 821                     | 1600        | 362        | 1250        | 1150       | 60       |
|                 |                         | 1100            | 1127                    | 2000        | 374        | 1350        | 1350       | 60       |

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# y-Piece PN 1, 60°



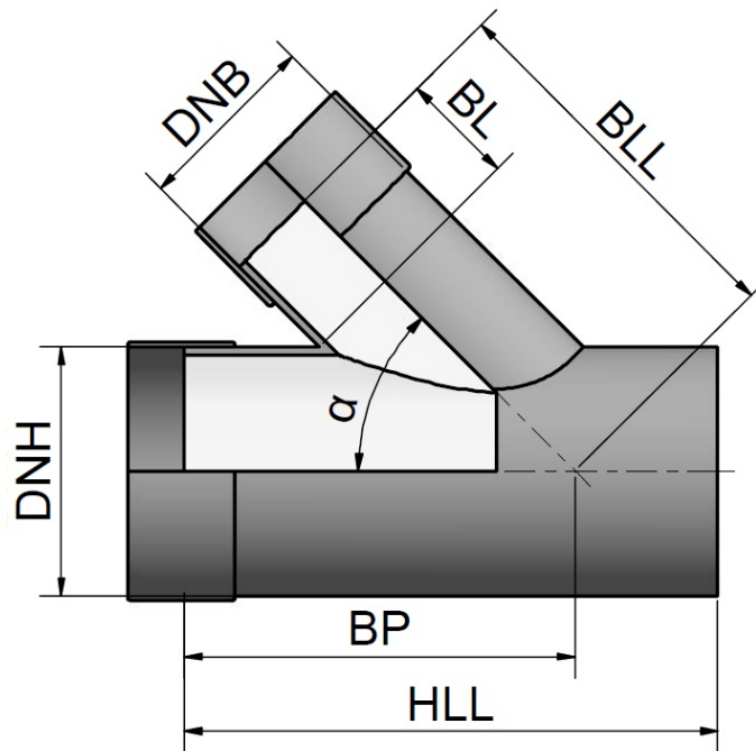
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 1200            | 1229                    | 200             | 220                     | 900         | 277        | 1050        | 850        | 60       |
|                 |                         | 400             | 427                     | 1150        | 317        | 1150        | 950        | 60       |
|                 |                         | 600             | 617                     | 1350        | 362        | 1250        | 1050       | 60       |
|                 |                         | 900             | 923                     | 1750        | 324        | 1300        | 1250       | 60       |
|                 |                         | 1200            | 1229                    | 2100        | 386        | 1450        | 1450       | 60       |
| 1300            | 1331                    | 200             | 220                     | 900         | 268        | 1100        | 850        | 60       |
|                 |                         | 400             | 427                     | 1150        | 308        | 1200        | 1000       | 60       |
|                 |                         | 700             | 719                     | 1500        | 324        | 1300        | 1150       | 60       |
|                 |                         | 1000            | 1025                    | 1850        | 336        | 1400        | 1350       | 60       |
|                 |                         | 1300            | 1331                    | 2250        | 347        | 1500        | 1550       | 60       |
| 1400            | 1433                    | 200             | 220                     | 900         | 259        | 1150        | 900        | 60       |
|                 |                         | 400             | 427                     | 1150        | 349        | 1300        | 1000       | 60       |
|                 |                         | 700             | 719                     | 1500        | 365        | 1400        | 1200       | 60       |
|                 |                         | 1000            | 1025                    | 1850        | 327        | 1450        | 1350       | 60       |
|                 |                         | 1400            | 1433                    | 2400        | 359        | 1600        | 1650       | 60       |
| 1500            | 1535                    | 200             | 220                     | 950         | 300        | 1250        | 950        | 60       |
|                 |                         | 450             | 478                     | 1250        | 326        | 1350        | 1100       | 60       |
|                 |                         | 800             | 821                     | 1650        | 327        | 1450        | 1300       | 60       |
|                 |                         | 1100            | 1127                    | 2050        | 389        | 1600        | 1500       | 60       |
|                 |                         | 1500            | 1535                    | 2550        | 421        | 1750        | 1750       | 60       |

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# y-Piece PN 1, 60°



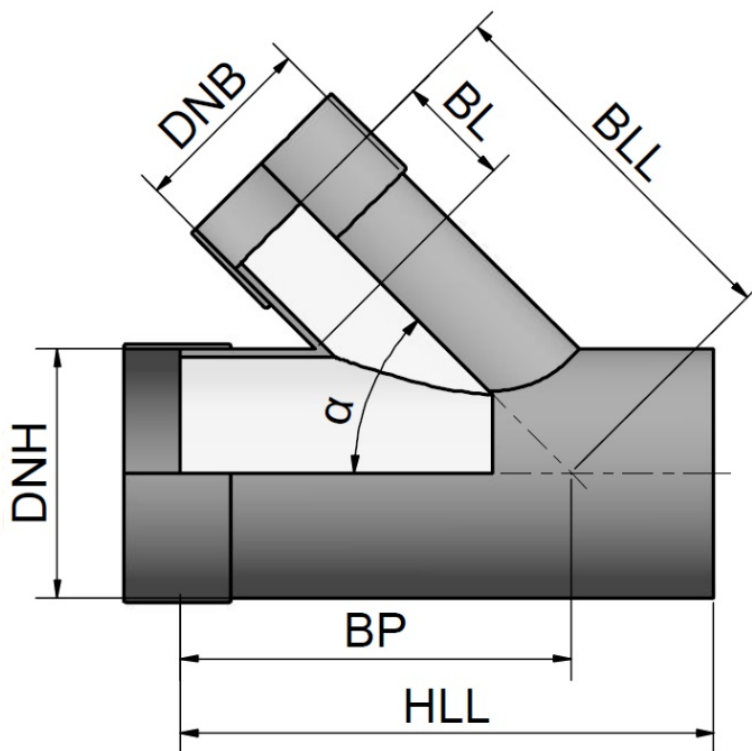
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 1600            | 1637                    | 200             | 220                     | 950         | 291        | 1300        | 950        | 60       |
|                 |                         | 450             | 478                     | 1250        | 317        | 1400        | 1100       | 60       |
|                 |                         | 800             | 821                     | 1650        | 368        | 1550        | 1300       | 60       |
|                 |                         | 1200            | 1229                    | 2150        | 350        | 1650        | 1550       | 60       |
|                 |                         | 1600            | 1637                    | 2650        | 382        | 1800        | 1800       | 60       |
| 1700            | 1739                    | 200             | 220                     | 950         | 283        | 1350        | 1000       | 60       |
|                 |                         | 450             | 478                     | 1250        | 308        | 1450        | 1150       | 60       |
|                 |                         | 900             | 923                     | 1800        | 330        | 1600        | 1450       | 60       |
|                 |                         | 1300            | 1331                    | 2300        | 362        | 1750        | 1700       | 60       |
|                 |                         | 1700            | 1739                    | 2800        | 394        | 1900        | 1950       | 60       |
| 1800            | 1841                    | 200             | 220                     | 950         | 274        | 1400        | 1050       | 60       |
|                 |                         | 450             | 478                     | 1250        | 349        | 1550        | 1200       | 60       |
|                 |                         | 900             | 923                     | 1800        | 371        | 1700        | 1450       | 60       |
|                 |                         | 1300            | 1331                    | 2300        | 353        | 1800        | 1700       | 60       |
|                 |                         | 1800            | 1841                    | 2900        | 406        | 2000        | 2000       | 60       |
| 1900            | 1943                    | 200             | 220                     | 950         | 265        | 1450        | 1050       | 60       |
|                 |                         | 500             | 530                     | 1300        | 325        | 1600        | 1250       | 60       |
|                 |                         | 1000            | 1025                    | 1900        | 332        | 1750        | 1550       | 60       |
|                 |                         | 1400            | 1433                    | 2400        | 365        | 1900        | 1800       | 60       |
|                 |                         | 1900            | 1943                    | 3050        | 417        | 2100        | 2100       | 60       |

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# y-Piece PN 1, 60°



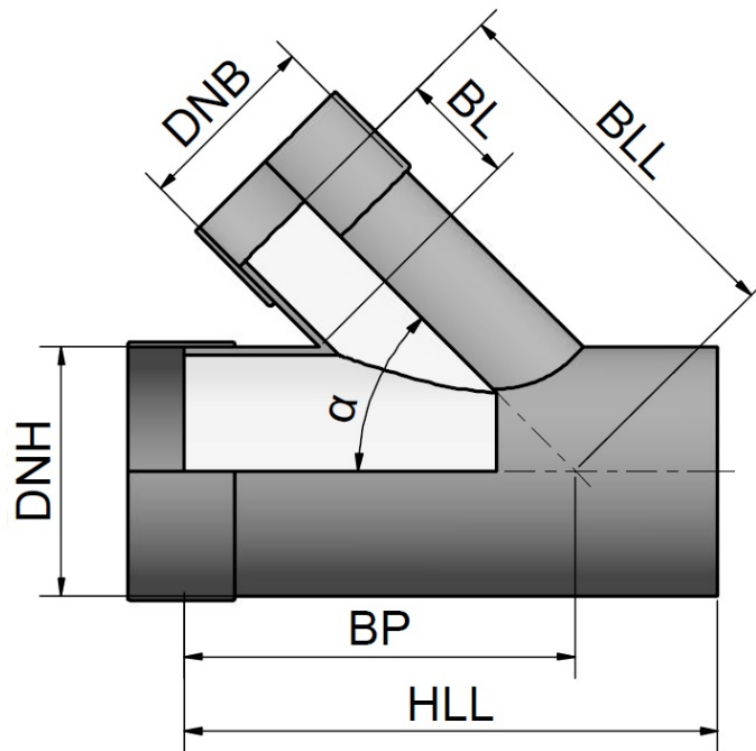
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 2000            | 2045                    | 200             | 220                     | 950         | 306        | 1550        | 1100       | 60       |
|                 |                         | 500             | 530                     | 1300        | 316        | 1650        | 1250       | 60       |
|                 |                         | 1000            | 1025                    | 1900        | 323        | 1800        | 1550       | 60       |
|                 |                         | 1500            | 1535                    | 2550        | 426        | 2050        | 1900       | 60       |
|                 |                         | 2000            | 2045                    | 3150        | 429        | 2200        | 2200       | 60       |
| 2100            | 2147                    | 200             | 220                     | 950         | 297        | 1600        | 1100       | 60       |
|                 |                         | 500             | 530                     | 1300        | 307        | 1700        | 1300       | 60       |
|                 |                         | 1100            | 1127                    | 2050        | 385        | 1950        | 1650       | 60       |
|                 |                         | 1600            | 1637                    | 2650        | 388        | 2100        | 1950       | 60       |
|                 |                         | 2100            | 2147                    | 3300        | 441        | 2300        | 2300       | 60       |
| 2200            | 2249                    | 200             | 220                     | 950         | 288        | 1650        | 1150       | 60       |
|                 |                         | 500             | 530                     | 1300        | 349        | 1800        | 1300       | 60       |
|                 |                         | 1100            | 1127                    | 2050        | 376        | 2000        | 1700       | 60       |
|                 |                         | 1600            | 1637                    | 2650        | 379        | 2150        | 2000       | 60       |
|                 |                         | 2200            | 2249                    | 3450        | 402        | 2350        | 2400       | 60       |
| 2300            | 2351                    | 200             | 220                     | 950         | 279        | 1700        | 1200       | 60       |
|                 |                         | 600             | 617                     | 1400        | 315        | 1850        | 1400       | 60       |
|                 |                         | 1200            | 1229                    | 2150        | 388        | 2100        | 1800       | 60       |
|                 |                         | 1700            | 1739                    | 2800        | 391        | 2250        | 2100       | 60       |
|                 |                         | 2300            | 2351                    | 3550        | 414        | 2450        | 2500       | 60       |

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# y-Piece PN 1, 60°



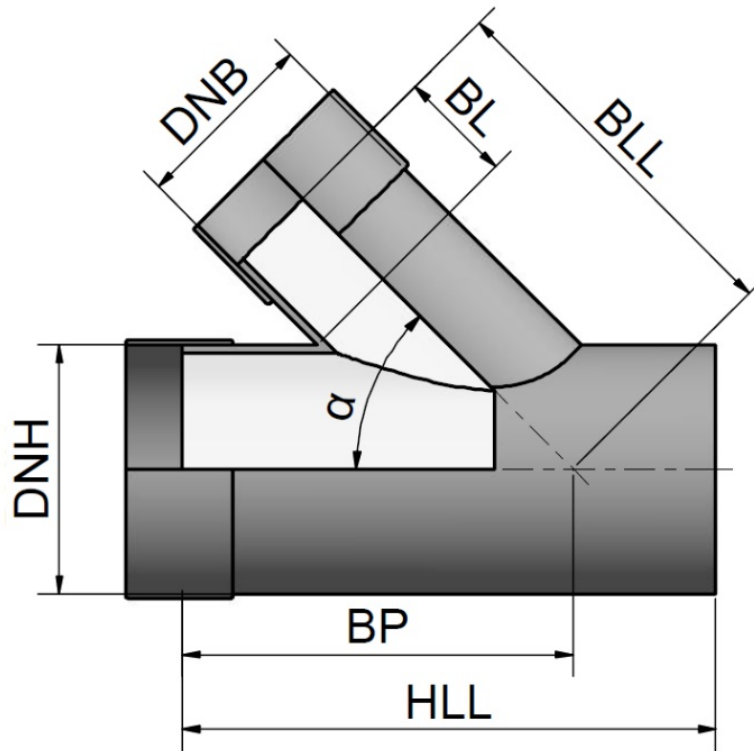
| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 2400            | 2453                    | 200             | 220                     | 950         | 270        | 1750        | 1200       | 60       |
|                 |                         | 600             | 617                     | 1400        | 356        | 1950        | 1450       | 60       |
|                 |                         | 1200            | 1229                    | 2150        | 379        | 2150        | 1800       | 60       |
|                 |                         | 1800            | 1841                    | 2900        | 402        | 2350        | 2200       | 60       |
|                 |                         | 2400            | 2453                    | 3700        | 426        | 2550        | 2600       | 60       |
| 2500            | 2555                    | 200             | 220                     | 950         | 261        | 1800        | 1250       | 60       |
|                 |                         | 600             | 617                     | 1400        | 347        | 2000        | 1450       | 60       |
|                 |                         | 1300            | 1331                    | 2300        | 341        | 2200        | 1900       | 60       |
|                 |                         | 1900            | 1943                    | 3050        | 414        | 2450        | 2300       | 60       |
|                 |                         | 2500            | 2555                    | 3800        | 437        | 2650        | 2650       | 60       |
| 2600            | 2657                    | 200             | 220                     | 950         | 303        | 1900        | 1250       | 60       |
|                 |                         | 600             | 617                     | 1450        | 338        | 2050        | 1500       | 60       |
|                 |                         | 1300            | 1331                    | 2300        | 382        | 2300        | 1950       | 60       |
|                 |                         | 1900            | 1943                    | 3100        | 405        | 2500        | 2350       | 60       |
|                 |                         | 2600            | 2657                    | 3950        | 449        | 2750        | 2750       | 60       |
| 2700            | 2759                    | 200             | 220                     | 950         | 294        | 1950        | 1300       | 60       |
|                 |                         | 700             | 719                     | 1550        | 350        | 2150        | 1600       | 60       |
|                 |                         | 1400            | 1433                    | 2450        | 393        | 2400        | 2050       | 60       |
|                 |                         | 2000            | 2045                    | 3200        | 417        | 2600        | 2400       | 60       |
|                 |                         | 2700            | 2759                    | 4100        | 461        | 2850        | 2850       | 60       |

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# y-Piece PN 1, 60°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 2800            | 2861                    | 200             | 220                     | 950         | 285        | 2000        | 1350       | 60       |
|                 |                         | 700             | 719                     | 1550        | 341        | 2200        | 1650       | 60       |
|                 |                         | 1400            | 1433                    | 2450        | 385        | 2450        | 2100       | 60       |
|                 |                         | 2100            | 2147                    | 3350        | 428        | 2700        | 2550       | 60       |
|                 |                         | 2800            | 2861                    | 4250        | 472        | 2950        | 3000       | 60       |
| 2900            | 2963                    | 200             | 220                     | 950         | 276        | 2050        | 1350       | 60       |
|                 |                         | 700             | 719                     | 1550        | 332        | 2250        | 1650       | 60       |
|                 |                         | 1500            | 1535                    | 2600        | 396        | 2550        | 2200       | 60       |
|                 |                         | 2200            | 2249                    | 3450        | 440        | 2800        | 2600       | 60       |
|                 |                         | 2900            | 2963                    | 4350        | 484        | 3050        | 3050       | 60       |
| 3000            | 3065                    | 200             | 220                     | 950         | 267        | 2100        | 1400       | 60       |
|                 |                         | 700             | 719                     | 1550        | 323        | 2300        | 1700       | 60       |
|                 |                         | 1500            | 1535                    | 2600        | 387        | 2600        | 2200       | 60       |
|                 |                         | 2200            | 2249                    | 3450        | 431        | 2850        | 2650       | 60       |
|                 |                         | 3000            | 3065                    | 4450        | 496        | 3150        | 3150       | 60       |
| 3100            | 3167                    | 200             | 220                     | 950         | 308        | 2200        | 1400       | 60       |
|                 |                         | 800             | 821                     | 1700        | 335        | 2400        | 1800       | 60       |
|                 |                         | 1600            | 1637                    | 2700        | 399        | 2700        | 2300       | 60       |
|                 |                         | 2300            | 2351                    | 3600        | 443        | 2950        | 2750       | 60       |
|                 |                         | 3100            | 3167                    | 4600        | 507        | 3250        | 3250       | 60       |

Table contains selected branch sizes. For our full portfolio, please visit [www.amiblu.com/amiblu-products](http://www.amiblu.com/amiblu-products).

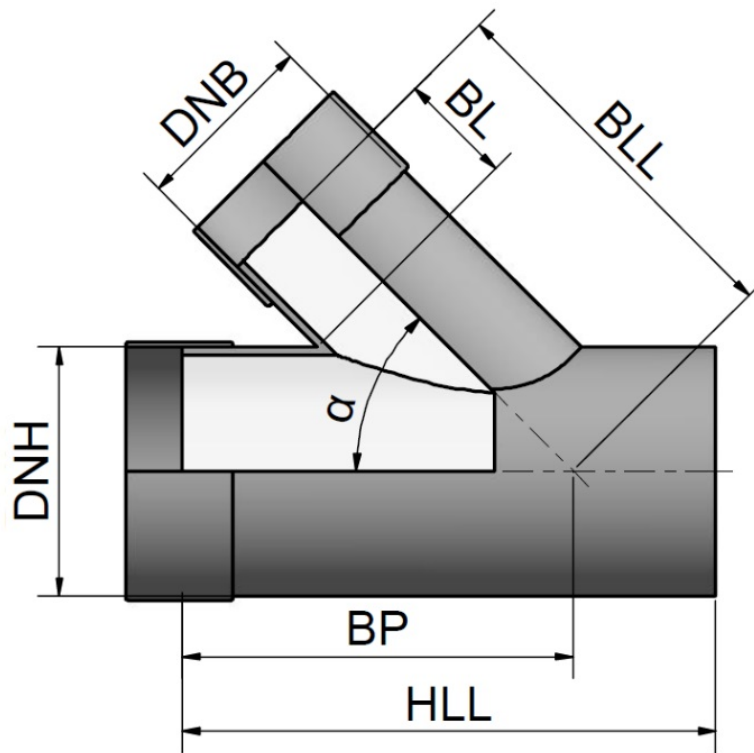
Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

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# y-Piece PN 1, 60°



| DN <sub>H</sub> | d <sub>eH</sub><br>[mm] | DN <sub>B</sub> | d <sub>eB</sub><br>[mm] | HLL<br>[mm] | BL<br>[mm] | BLL<br>[mm] | BP<br>[mm] | α<br>[°] |
|-----------------|-------------------------|-----------------|-------------------------|-------------|------------|-------------|------------|----------|
| 3200            | 3269                    | 200             | 220                     | 950         | 299        | 2250        | 1450       | 60       |
|                 |                         | 800             | 821                     | 1700        | 326        | 2450        | 1800       | 60       |
|                 |                         | 1600            | 1637                    | 2700        | 390        | 2750        | 2300       | 60       |
|                 |                         | 2400            | 2453                    | 3750        | 455        | 3050        | 2850       | 60       |
|                 |                         | 3200            | 3269                    | 4750        | 469        | 3300        | 3350       | 60       |

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 Sizes can be adapted to meet transport requirements. For project-related dimensions, please contact Amiblu.

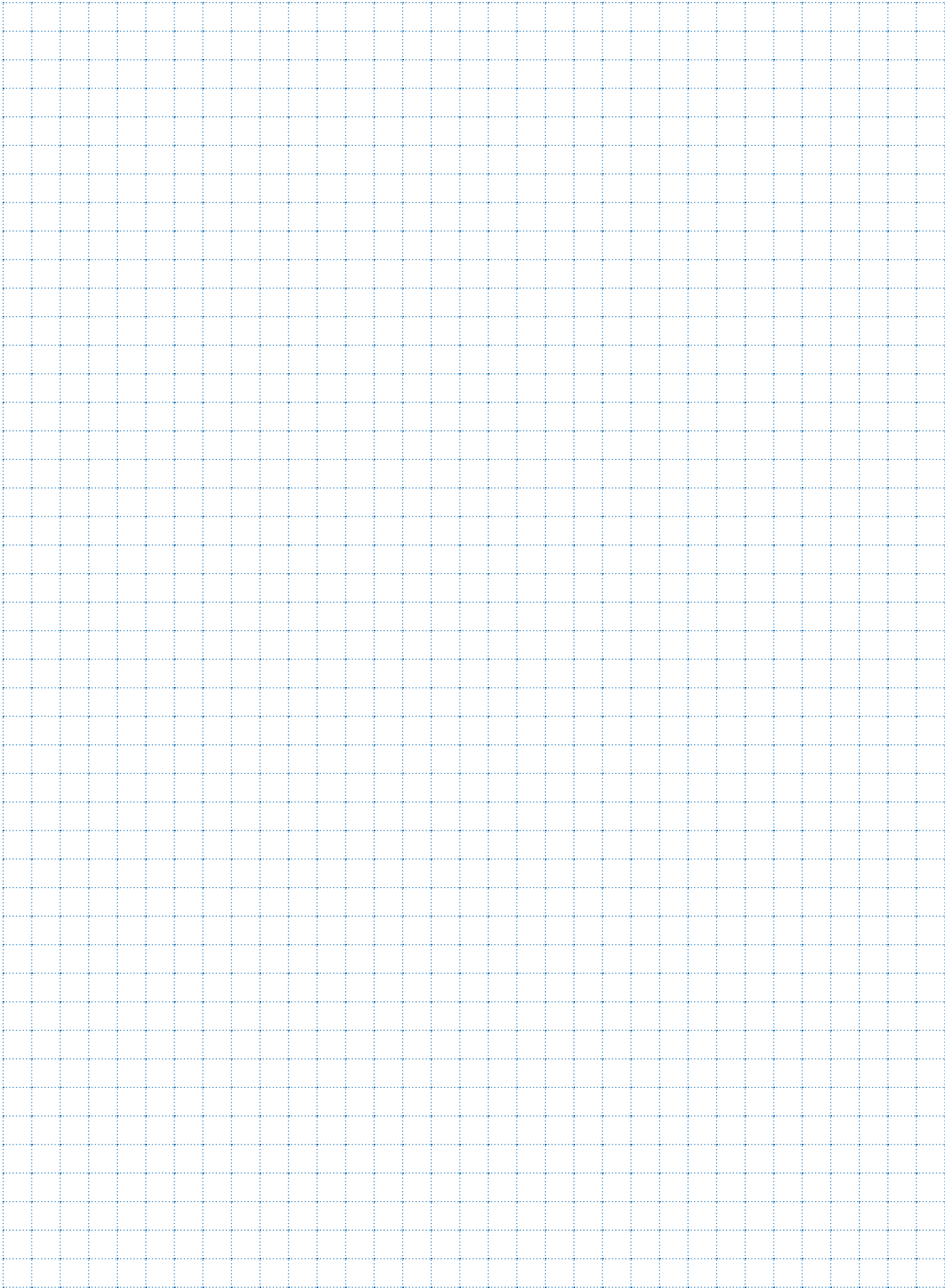
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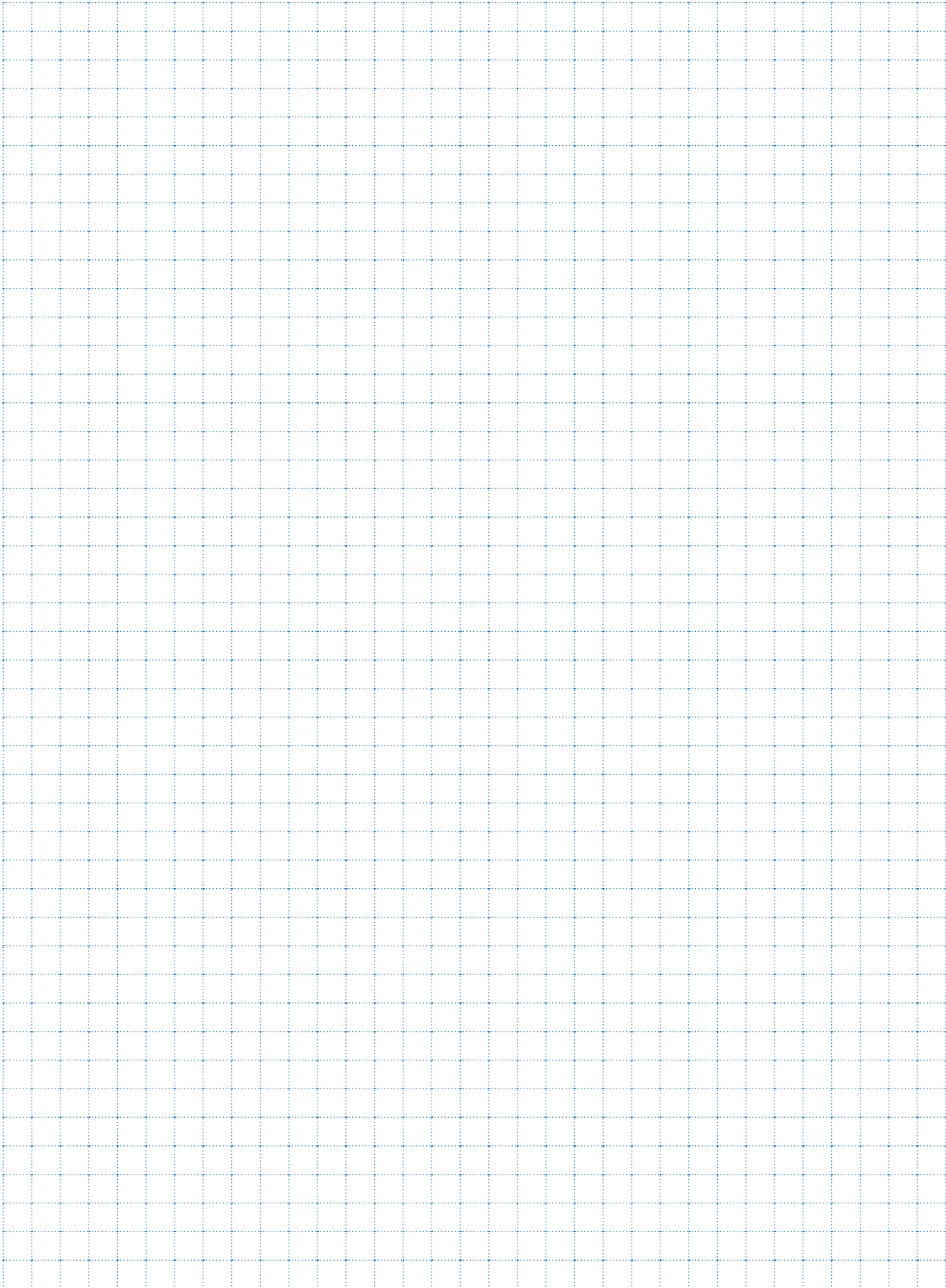
Publication: 05/2020



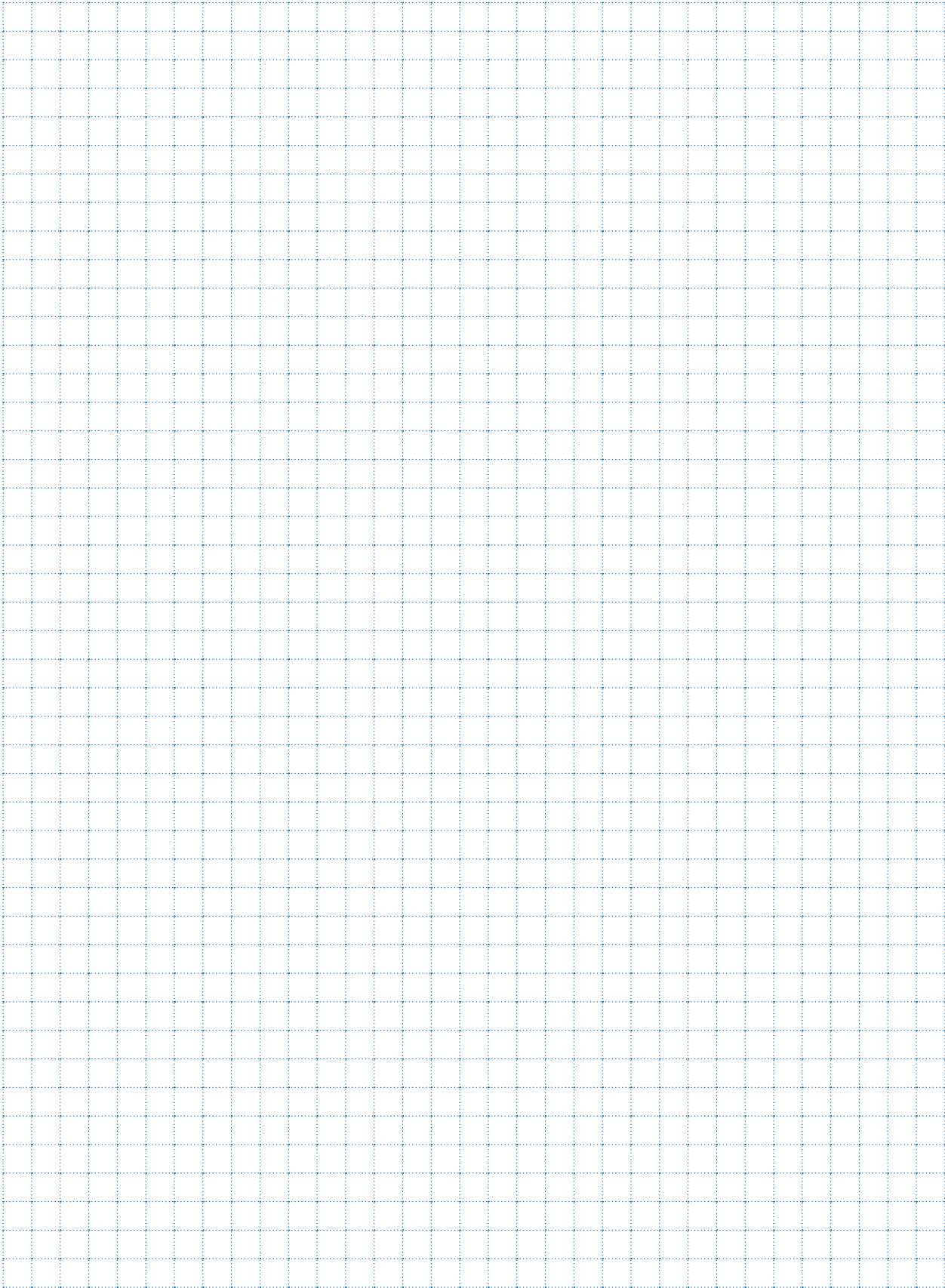
# Notes



# Notes



# Notes



# Why there is nothing else like an Amiblu pipe system



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